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Cause	Step	Check Item	Result	Action
Charging failure	1	Is the PC Drum Charge Corona installed correctly?	NO	Install correctly.
	2	Are the Comb Electrode wire and grid mesh normal?	NO	Check and change if necessary.
	3	Is the wiring between High Voltage Unit HV1 and the PC Drum Charge Corona normal?	YES	Change HV1.
			NO	Correct the wiring.
Developing Unit out of position	4	Is the PC Unit in position?	NO	Reinstall the Unit.
	5	Are the Ds Rolls in contact with the PC Drum?	NO	Reinstall the Developing Unit.
	6	Is the Developing Unit connector plugged in?	NO	Plug it in.
	7	Is the drive transmission mechanism to the Developing Unit intact?	NO	Check and change any defective part.
Image transfer failure	8	Is the Image Transfer Corona wire normal?	NO	Check and change if necessary.
	9	Is the wiring between High Voltage Unit HV1 and corona wire normal?	YES	Change HV1.
			NO	Correct wiring.
Paper guide shorting	10	Is the paper guide shorted to the frame?	YES	Connect the paper guide through the resistor to the frame.

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Cause	Step	Check Item	Result	Action
PC Drum grounding failure	1	Is the PC Drum properly grounded?	NO	Clean or change the PC Drum Ground Plate.
Developing bias failure	2	Is the developing bias contact normal?	NO	Clean or replace the developing bias contact.
	3	Is the developing bias harness intact?	YES	Change the High Voltage Unit for drum charging.
			NO	Change the harness.
Light path failure	4	Has condensation formed on the mirrors, lenses, or PC Drum?	YES	Clean the mirrors and lenses, and run the Drum Dehum. operation.
	5	Are the mirrors installed properly?	NO	Reinstall the mirrors.
Exposure Lamp's failure to turn ON	6	Does the Exposure Lamp light up?	NO	Take the action for malfunction code C0400.