CONTENTS

GENERAL

1. SPECIFICATIONS G-1
2. SPACE REQUIREMENTS G-3
3. PRECAUTIONS FOR INSTALLATION G-4
4. PRECAUTIONS FOR USE G-5
5. HANDLING OF THE CONSUMABLES G-6
6. SERVICE INSTRUCTIONS G-7
7. PARTS IDENTIFICATION G-9
8. CONTROL PANEL G-10

MECHANICAL/ELECTRICAL

1. CROSS-SECTIONAL VIEW M-1
2. COPY PROCESS M-2
3. DRIVE SYSTEM M-4
4. SWITCHES AND SENSORS M-8
5. IMAGING MODULE M-9
   - 5-1. PC DRUM M-9
     - 5-1-1. PC Drum M-9
     - 5-1-2. PC Drum Drive M-9
     - 5-1-3. Grounding of the PC Drum M-10
   - 5-2. PC DRUM CHARGING M-10
     - 5-2-1. PC Drum Charge Corona M-10
     - 5-2-2. Drum Charge ON/OFF Control M-11
     - 5-2-3. Ozone Filter M-12

CONTENTS

   - 5-3. DEVELOPMENT M-13
     - 5-3-1. Developing Unit: Components and Their Functions M-13
     - 5-3-2. Developer/Toner Flow M-14
     - 5-3-3. Sleeve/Magnet Roller M-15
     - 5-3-4. Function of Each Magnet M-16
     - 5-3-5. Toner Replenishing Mechanism M-17
     - 5-3-6. Toner Replenishing Control M-18
     - 5-3-7. ATDC Detection M-19
     - 5-3-8. ATDC Detection Control M-20
     - 5-3-9. ATDC Automatic Adjustment M-21
     - 5-3-10. ATDC Automatic Adjustment Control M-22
     - 5-3-11. Toner Empty Detecting Mechanism M-22
   - 5-4. IMAGE TRANSFER M-23
     - 5-4-1. Image Transfer Corona M-23
     - 5-4-2. Image Transfer Corona ON/OFF Control M-23
   - 5-5. SEPARATION/TRANSPORTATION M-24
     - 5-5-1. Separation M-24
   - 5-6. CLEANING UNIT M-25
     - 5-6-1. Construction of the Cleaning Unit M-25
     - 5-6-2. Cleaning Blade Pressure Mechanism M-26
     - 5-6-3. Toner Recycling Mechanism M-27

6. PAPER FEEDING SECTION M-28
   - 6-1. Components M-28
   - 6-2. Paper Cassette M-29
   - 6-3. Paper Lift-Up Plate Release Mechanism M-29
   - 6-4. Paper Take-Up/Feed Mechanism M-30
   - 6-5. Paper Separation Mechanism M-33
   - 6-6. Paper Empty Detection M-33
   - 6-7. Manual Feeding M-34