4. Up/Down Keys

- Whether they are used with the Clear/Stop Key or not, the Up and Down Keys have the following four functions:
  - Sets the number of copies to be made
    Press the Up Key (⊙) to increment the number of copies to be made by 1, with the exception that the number "49" changes to "1".
    Press the Down Key (⊙) to decrement the number of copies to be made by 1, with the exception that the number "1" changes to "49".
  - Displays the Copy Counter.
  - Provisional processing for drum life display (Credit Function)
  - Switches between the function and adjustment modes and selects the required mode.

  — For more information, see the Function/Adjustment Mode Section.

5. Clear/Stop Key

- When not used with the Up and Down Keys, the Clear/Stop Key has the following three functions:
  - Stops a multi-copy process.
    By pressing this key during a multi-copy process, "1" appears on the Multi-Functional Display and the copier stops as soon as the paper comes out of the copier. After the copier has stopped, the Multi-Functional Display shows the remaining number of copies to be made.
  - Clears the number of copies set
    The set number of copies to be made is reset to "1".
  - Stops/clears the function/adjustment mode.

  — For more information, see the Function/Adjustment Mode Section.

6. Start Key

- Starts the Copy/Function Mode.

MECHANICAL/ ELECTRICAL