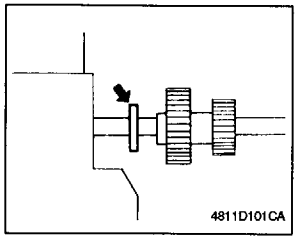
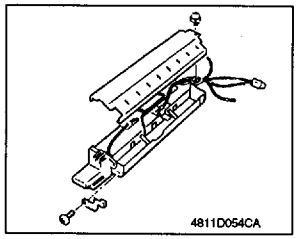


8. Shift Fuser at right side.
   A: 10mm to the front
   B: 3mm upwards
   Then shift whole fusing unit.
   C: 3mm to the left

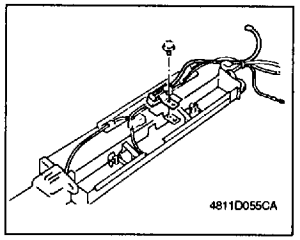


NOTE

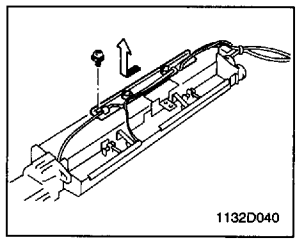
When assembling take care for the washer near double gear.
1. It is located between frame and gear.
2. When pressing in axle the washer may block



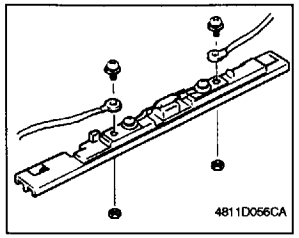
9. Remove one screw and the plastic part which retains the Fusing Unit Upper Cover.
10. Remove one screw and the Fusing Unit Upper Cover.



11. Remove one screw and the Thermistor.



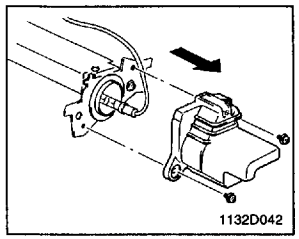
12. Remove one screw and the Fusing Roller Thermal Fuse Mounting Plate.



13. Remove two screws and both Terminals of the Heater Lamp.

NOTE

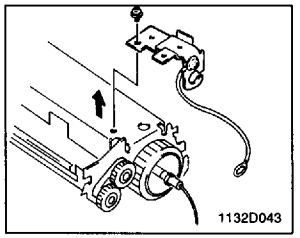
When reinstalling both Terminals of the Heater Lamp please be careful. Don't bend or damage the Thermal fuse.
The distance between Thermal fuse and Heat roller must be 0.7 +/- 0.2 mm.



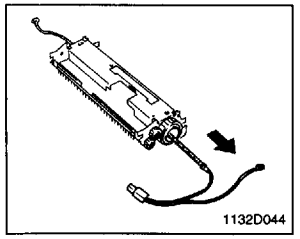
14. Remove two screws and the Left Fusing Unit Cover.

NOTE

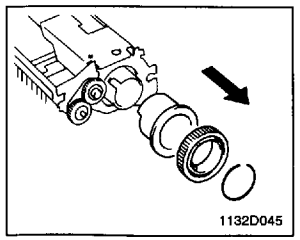
When reinstalling the Cover, make sure that the end of the Heater Lamp fits securely in the Bearing of the Cover.



15. Remove one screw and the Heater Lamp Holder.



16. Pull out the Heater Lamp.



17. Snap off the C-ring and remove the gear and bearing.