Reissued on: October 15, '94
ISSUED ON: June 30, '94

Model	IBIS	Volt/Hz	Date of Modification	Serial Number
Modified Article	Parts Catalog			
Reason for Modification	Parts Catalog Correction			

Please correct your parts catalog as follows:

Page 19
Part Number Correction

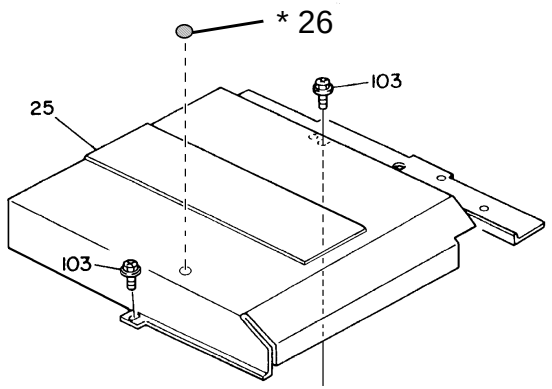
Incorrect P/N	Correct P/N	Description	Index No.
A0481789	A1101778	Lens Cover	25

Not Listed

P/N	Description	Index No.
52051853	Mylar Seal - Base	* 26

* New Index

Page 18



DETAILS OF MODIFICATION

Page 33
Part Number Correction

Incorrect P/N	Correct P/N	Description	Index No.
AA143313	A1282259	Stepped Screw	13
08053471	08053104	Ball Bearing 8 x 22 x 7mm	105

Page 45
Part Number Correction

Incorrect P/N	Correct P/N	Description	Index No.
A1283551	A1283571	Blade Holder	20

Page 53
Part Number Correction

Incorrect P/N	Correct P/N	Description	Index No.
A0485869	A1285869	Development Drive Bracket	1

Description Correction

Part Number	Incorrect Description	Correct Description	Index No.
AX020074	Motor - 115V 60Hz 31W	Motor - AC115V 31W	14
AX020075	Motor - 220V 50Hz 31W	Motor - AC220V 31W	14

Not Listed

P/N	Description	Q'ty	Index No.
A1281140	Motor - AC220V 60Hz 31W (-28)	1	14

DETAILS OF MODIFICATION

Page 55
Not Listed

P/N	Description	Q'ty	Index No.
AD021108	T/S Corona Receptacle - Eu (-22, -26, -27)	1	15

Page 57
Not Listed

P/N	Description	Q'ty	Index No.
AX620018	Fan Motor - AC220V 60Hz 35W (-28)	1	13

S. Hamano, Assistant General Manager
Technical Support Department

Reissued on: October 15, '94
ISSUED ON: June 30, '94

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Savin 9015	115/60	USA, Canada, L. America	A128 -10	
Savin 9015	115/60	USA, Canada	A128 -15	
Ricoh FT4215	115/60	USA, Canada	A128 -17	
Ricoh FT4215	110/60	Taiwan, etc.	A128 -19	
Gestetner 2615 Nashuatec 3415 Rex Rotaly 8615	220, 240/50	Europe, etc.	A128 -22	
Infotec 9315	220, 240/50	Europe	A128 -26	
Ricoh FT4215	220, 240/50	Europe	A128 -27	
Ricoh FT4215	220/60	Saudi Arabia	A128 -28	
Ricoh FT4215	220/50	Asia, etc.	A128 -29	
Nashuatec 3415	110/60	Taiwan	A128 -39	
Aurora AC4515	110/60	Taiwan	A128 -99	

ISSUED ON: June 30, '94

Model	IBIS (OEM Only)	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article	Parts Catalog			
Reason for Modification	Parts Catalog Correction			

Please correct your parts catalog as follows:

Incorrect P/N	Correct P/N	Description	Index No.	Page
A1281541	A1286241	Display Panel	25	11

S. Hamano, Assistant General Manager
Technical Support Department

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Savin 9015	115/60	USA, Canada, L. America	A128 -10	
Savin 9015	115/60	USA, Canada	A128 -15	
Ricoh FT4215	115/60	USA, Canada	A128 -17	
Ricoh FT4215	110/60	Taiwan, etc.	A128 -19	
Gestetner 2615 Nashuatec 3415 Rex Rotaly 8615	220, 240/50	Europe, etc.	A128 -22	
Infotec 9315	220, 240/50	Europe	A128 -26	
Ricoh FT4215	220, 240/50	Europe	A128 -27	
Ricoh FT4215	220/60	Saudi Arabia	A128 -28	
Ricoh FT4215	220/50	Asia, etc.	A128 -29	
Nashuatec 3415	110/60	Taiwan	A128 -39	
Aurora AC4515	110/60	Taiwan	A128 -99	

ISSUED ON: October 15, '94

Model	IBIS	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article	Fan Motor - AC220V 50Hz 35W			
Reason for Modification	To meet safety standards (220V / 50Hz version only)			

To meet safety standards and reduce noise from the fan motor during the stand-by condition, the speed of the fan motor (r. p. m.) during stand-by has been reduced.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
AX620016		Fan - AC220V	1 → 0		13	57
	A1281141	Fan Motor - AC220V 50Hz 35W	0 → 1	X/O	13	57

S. Hamano, Assistant General Manager
Technical Support Department

MODEL NAME	V/Hz	DESTINATION	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Savin 9015	115/60	USA, Canada, L. America	A128 -10	
Savin 9015	115/60	USA, Canada	A128 -15	
Ricoh FT4215	115/60	USA, Canada	A128 -17	
Ricoh FT4215	110/60	Taiwan, etc.	A128 -19	
Gestetner 2615 Nashuatec 3415 Rex Rotaly 8615	220, 240/50	Europe, etc.	A128 -22	2634070001
Infotec 9315	220, 240/50	Europe	A128 -26	3F10740001
Ricoh FT4215	220, 240/50	Europe	A128 -27	A3594081312
Ricoh FT4215	220/60	Saudi Arabia	A128 -28	
Ricoh FT4215	220/50	Asia, etc.	A128 -29	A3594071252
Nashuatec 3415	110/60	Taiwan	A128 -39	
Aurora AC4515	110/60	Taiwan	A128 -99	

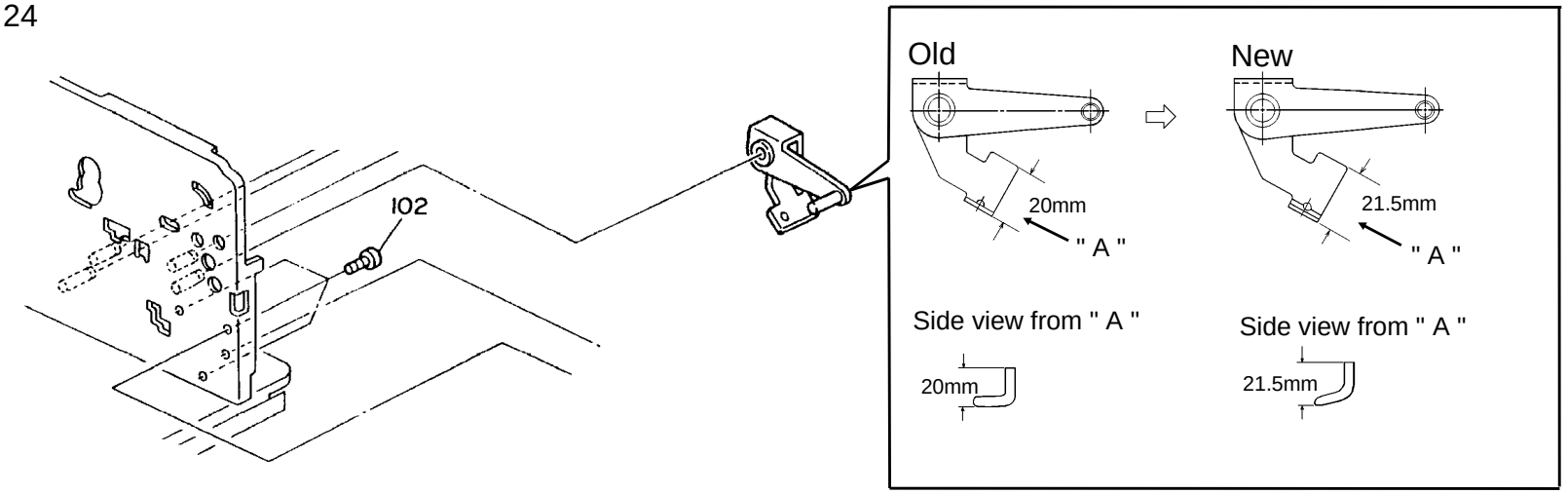
ISSUED ON: November 15, '94

Model	IBIS	Volt/Hz	Date of Modification	Serial Number
Modified Article	Release Arm			
Reason for Modification	To ensure cassette bottom plate lift			

When a lot of paper is loaded in the cassette, the paper lift gear sometimes does not engage with the sector gear properly. At a result, the bottom plate of the cassette does not raise. To ensure bottom plate lift, the shape of the release arm has been changed as shown.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A0482731	A1282737	Release Arm	1 → 1	X/O	15	25

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S. Hamano, Assistant General Manager
Technical Support Department

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RIF PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Savin 9015	115/60	USA, Canada, L. America	A128 -10	2644090001		
Savin 9015	115/60	USA, Canada	A128 -15	1A14060001		
Ricoh FT4215	115/60	USA, Canada	A128 -17	A3594050537		
Ricoh FT4215	110/60	Taiwan, etc.	A128 -19	A3594070001		
Gestetner 2615 Nashuatec 3415 Rex Rotaly 8615	220, 240/50	Europe, etc.	A128 -22	2634060001	A128 -22	
Infotec 9315	220, 240/50	Europe	A128 -26	3F10640001	A128 -26	
Ricoh FT4215	220, 240/50	Europe	A128 -27	A3594060098	A128 -27	
Ricoh FT4215	220/60	Saudi Arabia	A128 -28	A359411XXXX		
Ricoh FT4215	220/50	Asia, etc.	A128 -29	A3594060750		
Nashuatec 3415	110/60	Taiwan	A128 -39	265411XXXX		
Aurora AC4515	110/60	Taiwan	A128 -99	0064070001		

ISSUED ON: November 15, '94

Model	IBIS	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article	Parts Catalog			
Reason for Modification	Parts catalog correction			

Please correct your parts catalog as follows:

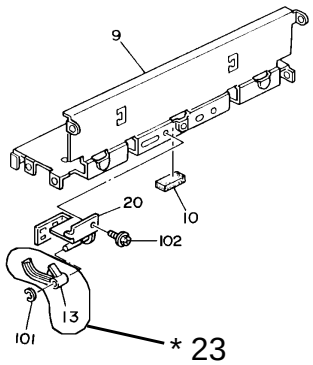
1. Parts Number

Inocrrect P/N	Correct P/N	Description	Parts Catalog	
			Index No.	Page
A1282632	A1282772	Paper End Sensor Bracket	11	61

2. Parts Number and Description

Inocrrect P/N	Incorrect Description	Correct P/N	Correct Description	Parts Catalog	
				Index No.	Page
A1282772	Paper End Firrer Bracket	A1282632	Paper Lift Sensor Bracket	20	61

3. Illustration Correction



New P/N	Incorrect Description	Q'ty	Parts Catalog	
			Index No.	Page
A1282656	Paper Lift Sensor Feeler	0 → 1	* 23	61

* New Index

DETAILS OF MODIFICATION

4. Q'ty Correction

P/N	Description	Q'ty	Parts Catalog	
			Index No.	Page
AA111009	Paper End Feeler	**2** → **1**	13	61

S. Hamano, Assistant General Manager
Technical Support Department

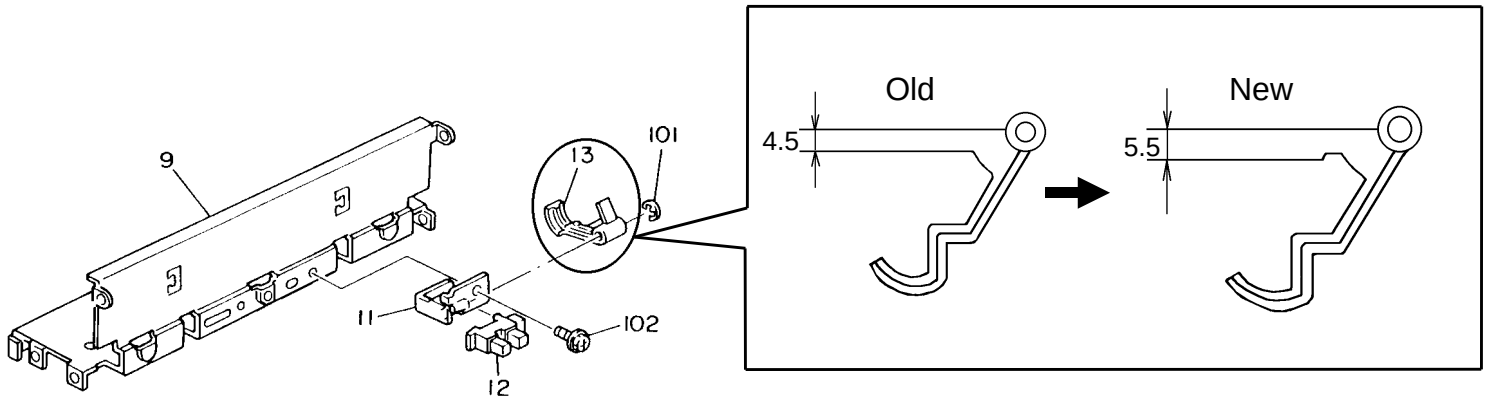
MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RIF PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Savin 9015	115/60	USA, Canada, L. America	A128 -10			
Savin 9015	115/60	USA, Canada	A128 -15			
Ricoh FT4215	115/60	USA, Canada	A128 -17			
Ricoh FT4215	110/60	Taiwan, etc.	A128 -19			
Gestetner 2615 Nashuatec 3415 Rex Rotaly 8615	220, 240/50	Europe, etc.	A128 -22		A128 -22	
Infotec 9315	220, 240/50	Europe	A128 -26		A128 -26	
Ricoh FT4215	220, 240/50	Europe	A128 -27		A128 -27	
Ricoh FT4215	220/60	Saudi Arabia	A128 -28			
Ricoh FT4215	220/50	Asia, etc.	A128 -29			
Nashuatec 3415	110/60	Taiwan	A128 -39			
Aurora AC4515	110/60	Taiwan	A128 -99			

ISSUED ON: November 15, '94

Model	IBIS	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article	Paper End Feeler			
Reason for Modification	To ensure paper end detection			

To ensure paper end detection when the by-pass table is open, the shape of the paper end feeler has been changed as shown.

Old P/N	New P/N	Description	Q'ty	Inter-change-ability	Parts Catalog	
					Index No.	Page
AA111009	A1282654	Paper End Feeler	1 → 1	X/O	13	61



S. Hamano, Assistant General Manager
Technical Support Department

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RIF PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Savin 9015	115/60	USA, Canada, L. America	A128 -10	2644090001		
Savin 9015	115/60	USA, Canada	A128 -15	1A14090001		
Ricoh FT4215	115/60	USA, Canada	A128 -17	A3594100281		
Ricoh FT4215	110/60	Taiwan, etc.	A128 -19	A3594092249		
Gestetner 2615 Nashuatec 3415 Rex Rotaly 8615	220, 240/50	Europe, etc.	A128 -22	2634090377	A128 -22	
Infotec 9315	220, 240/50	Europe	A128 -26	3F11040001	A128 -26	
Ricoh FT4215	220, 240/50	Europe	A128 -27	A3594101389	A128 -27	
Ricoh FT4215	220/60	Saudi Arabia	A128 -28	A359411XXXX		
Ricoh FT4215	220/50	Asia, etc.	A128 -29	A3594100881		
Nashuatec 3415	110/60	Taiwan	A128 -39	265411XXXX		
Aurora AC4515	110/60	Taiwan	A128 -99	006411XXXX		

ISSUED ON: December 31, '94

Model	IBIS	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article	Pressure Lever & Front Side Plate (Fusing Unit)			
Reason for Modification	Part standardization with other models (Pigeon & N220 series)			

To standardize with the Pigeon & N220 series, the following parts have been changed.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A1284088	A0174085	Pressure Lever	2 → 2	O/O	9	49
A1284071	A1104071	Front Side Plate	1 → 1	O/O	10	49

S. Hamano, Assistant General Manager
Technical Support Department

ISSUED ON: December 31, '94

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RIF PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Savin 9015	115/60	USA, Canada, L. America	A128 -10			
Savin 9015	115/60	USA, Canada	A128 -15			
Ricoh FT4215	115/60	USA, Canada	A128 -17			
Ricoh FT4215	110/60	Taiwan, etc.	A128 -19			
Gestetner 2615 Nashuatec 3415 Rex Rotaly 8615	220, 240/50	Europe, etc.	A128 -22		A128 -22	
Infotec 9315	220, 240/50	Europe	A128 -26		A128 -26	
Ricoh FT4215	220, 240/50	Europe	A128 -27		A128 -27	
Ricoh FT4215	220/60	Saudi Arabia	A128 -28			
Ricoh FT4215	220/50	Asia, etc.	A128 -29			
Nashuatec 3415	110/60	Taiwan	A128 -39			
Aurora AC4515	110/60	Taiwan	A128 -99			

ISSUED ON: January 15, '95

Model	IBIS	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article	Parts Catalog			
Reason for Modification	Parts Catalog Correction			

The part number for TR401 on the AC Drive Board is incorrect.
The correct part number for TR401 is A128-5710 for the 220V/240V version model and A128-5709 for the 115V version model.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
14030776		IC - S21MD3VY	1 → 0		119	67
	A1285710	Transformer 230V - 1.3A	0 → 1		119	67
	A1285709	Transformer 115V - 1.3A	0 → 1		119	67

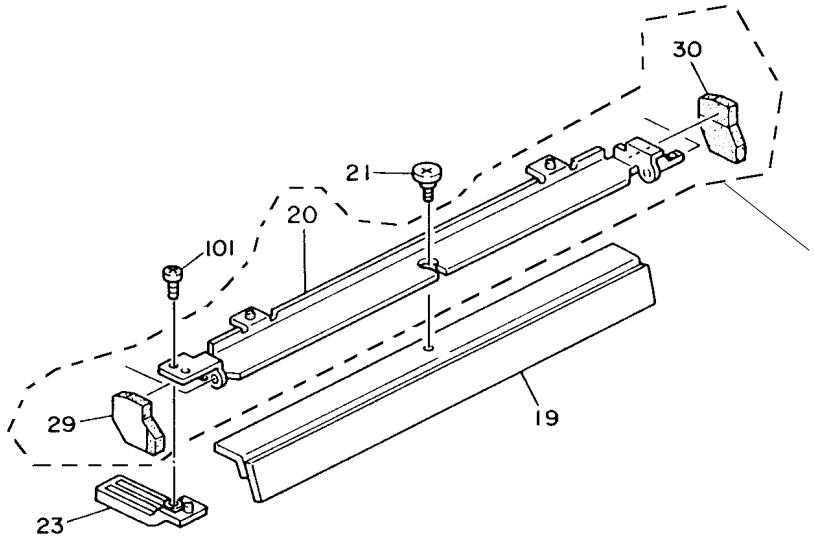
S. Hamano, Assistant General Manager
Technical Support Department

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RIF PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Savin 9015	115/60	USA, Canada, L. America	A128 -10			
Savin 9015	115/60	USA, Canada	A128 -15			
Ricoh FT4215	115/60	USA, Canada	A128 -17			
Ricoh FT4215	110/60	Taiwan, etc.	A128 -19			
Gestetner 2615 Nashuatec 3415 Rex Rotaly 8615	220, 240/50	Europe, etc.	A128 -22		A128 -22	
Infotec 9315	220, 240/50	Europe	A128 -26		A128 -26	
Ricoh FT4215	220, 240/50	Europe	A128 -27		A128 -27	
Ricoh FT4215	220/60	Saudi Arabia	A128 -28			
Ricoh FT4215	220/50	Asia, etc.	A128 -29			
Nashuatec 3415	110/60	Taiwan	A128 -39			
Aurora AC4515	110/60	Taiwan	A128 -99			

ISSUED ON: March 31, '95

Model	IBIS	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article	Blade Holder Ass'y			
Reason for Modification	A Part Number for the Blade Holder Ass'y has been set up as per request from field.			

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
	A1283550	Blade Holder Ass'y	0 → 1	—	31	45



A1283550
Blade Holder Ass'y

S. Hamano, Assistant General Manager
Technical Support Department

ISSUED ON: March 31, '95

MODEL NAME	V/Hz	DESTINATION	JAPN PRODUCTION		RIF PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Savin 9015	115/60	USA, Canada, L. America	A128 -10			
Savin 9015	115/60	USA, Canada	A128 -15			
Ricoh FT4215	115/60	USA, Canada	A128 -17			
Ricoh FT4215	110/60	Taiwan, etc.	A128 -19			
Gestetner 2615 Nashuatec 3415 Rex Rotaly 8615	220, 240/50	Europe, etc.	A128 -22		A128 -22	
Infotec 9315	220, 240/50	Europe	A128 -26		A128 -26	
Ricoh FT4215	220, 240/50	Europe	A128 -27		A128 -27	
Ricoh FT4215	220/60	Saudi Arabia	A128 -28			
Ricoh FT4215	220/50	Asia, etc.	A128 -29			
Nashuatec 3415	110/60	Taiwan	A128 -39			
Aurora AC4515	110/60	Taiwan	A128 -99			

ISSUED ON: July 15, '95

Model	Ibis	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article	Photointerruptor			
Reason for Modification	Due to parts standardization			

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
AW020073	AW020075	Photointerruptor	1 → 1	O/O	29	57

M. Iwasa, Manager
Technical Support Department

ISSUED ON: July 15, '95

MODEL NAME	V/Hz	DESTINATION	JAPN PRODUCTION		RIF PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Savin 9015	115/60	USA, Canada, L. America	A128 -10			
Savin 9015	115/60	USA, Canada	A128 -15			
Ricoh FT4215	115/60	USA, Canada	A128 -17			
Ricoh FT4215	110/60	Taiwan, etc.	A128 -19			
Gestetner 2615 Nashuatec 3415 Rex Rotaly 8615	220, 240/50	Europe, etc.	A128 -22		A128 -22	
Infotec 9315	220, 240/50	Europe	A128 -26		A128 -26	
Ricoh FT4215	220, 240/50	Europe	A128 -27		A128 -27	
Ricoh FT4215	220/60	Saudi Arabia	A128 -28			
Ricoh FT4215	220/50	Asia, etc.	A128 -29			
Nashuatec 3415	110/60	Taiwan	A128 -39			
Aurora AC4515	110/60	Taiwan	A128 -99			

ISSUED ON: July 31, '95

Model	IBIS	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article	Hot Roller			
Reason for Modification	To minimize offset image problems			

To minimize the offset image problems caused by calcium carbonate in the copy paper, the carbon fibers have been removed from the hot roller and instead of the carbon fibers, another filler has been added.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
AE011007	AE011035	Hot Roller	1 → 1	X/O	14	49

M. Iwasa, Manager
Technical Support Department

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RIF PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	115/60	USA, Canada, L. America	A128 - 10	2644110001		
Savin 9015	115/60	USA, Canada	A128 -15	1A14110001		
Ricoh FT4215	115/60	USA, Canada	A128 - 17	A3594090791		
Ricoh FT4215	110/60	Taiwan, etc.	A128 - 19	A3594081258		
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220, 240/50	Europe, etc.	A128 - 22	2634080237	A128 -22	
Infotec 9315	220, 240/50	Europe	A128 - 26	3F10940001	A128 -26	
Ricoh FT4215	220, 240/50	Europe	A128 - 27	A3594090001	A128 -27	
Ricoh FT4215	220/60	Saudi Arabia	A128 - 28	A3594121543		
Ricoh FT4215	220/50	Asia, etc.	A128 - 29	A3594091391		
Gestetner 2615	110/60	Taiwan	A128 - 50	8935020001		
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220/60	Saudi Arabia	A128 - 68	From First Production		

ISSUED ON: July 31, '95

Model	IBIS	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article	Photointerrupter			
Reason for Modification	Due to parts standardization			

Due to parts standardization, the photointerrupter has been changed.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
AW020021	AW020075	Photointerrupter	2 → 2 1 → 1	O/O	12 16	61 57

M. Iwasa, Manager
Technical Support Department

ISSUED ON: July 31, '95

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RIF PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	115/60	USA, Canada, L. America	A128 - 10			
Savin 9015	115/60	USA, Canada	A128 -15			
Ricoh FT4215	115/60	USA, Canada	A128 - 17			
Ricoh FT4215	110/60	Taiwan, etc.	A128 - 19			
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220, 240/50	Europe, etc.	A128 - 22		A128 -22	
Infotec 9315	220, 240/50	Europe	A128 - 26		A128 -26	
Ricoh FT4215	220, 240/50	Europe	A128 - 27		A128 -27	
Ricoh FT4215	220/60	Saudi Arabia	A128 - 28			
Ricoh FT4215	220/50	Asia, etc.	A128 - 29			
Gestetner 2615	110/60	Taiwan	A128 - 50			
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220/60	Saudi Arabia	A128 - 68			

ISSUED ON: July 31, '95

Model	IBIS	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article	Lower Guide Plate			
Reason for Modification	Due to parts standardization			

Due to parts standardization, the lower guide plate has been changed.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A0754161	A1734223	Lower Guide Plate	1 → 1	O/O	13	49

M. Iwasa, Manager
Technical Support Department

ISSUED ON: July 31, '95

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RIF PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	115/60	USA, Canada, L. America	A128 - 10			
Savin 9015	115/60	USA, Canada	A128 -15			
Ricoh FT4215	115/60	USA, Canada	A128 - 17			
Ricoh FT4215	110/60	Taiwan, etc.	A128 - 19			
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220, 240/50	Europe, etc.	A128 - 22		A128 -22	
Infotec 9315	220, 240/50	Europe	A128 - 26		A128 -26	
Ricoh FT4215	220, 240/50	Europe	A128 - 27		A128 -27	
Ricoh FT4215	220/60	Saudi Arabia	A128 - 28			
Ricoh FT4215	220/50	Asia, etc.	A128 - 29			
Gestetner 2615	110/60	Taiwan	A128 - 50			
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220/60	Saudi Arabia	A128 - 68			

ISSUED ON: September 30, '95

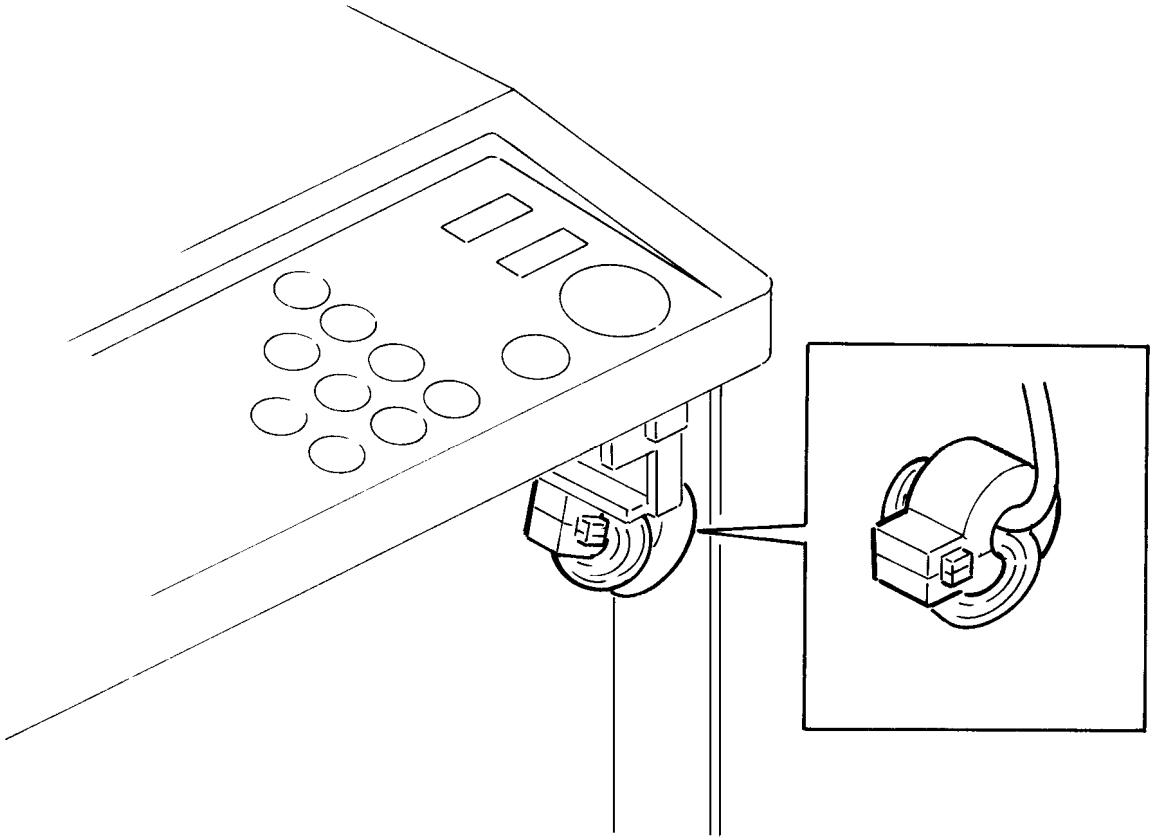
Model	Ibis (-22, -26, -27 only)	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article	Operation Panel Board			
Reason for Modification	To comply with CE mark standards			

Draw No.	**Old Parts No.**		**New Parts No.**	**Description**	**Rank**	Q'ty Used **Old→New**	**Inter-change-ability**		**Destination**	**Parts Catalog No.**	Page
	A1285650		A1285652	Operation Panel Ass'y - A4		1 → 1	X/O		-27	1	11
	A1285560		A1285570	Operation Panel Board - 230/240V		1 → 1	X/O		-27, -26, -22	16	11
	A1285315		A1285323	Operation Harness		1 → 1	X/O		-22, -27, -26	18	59
	A1286292		A1286293	Operation Panel Ass'y NRG		1 → 1	X/O		-22	1	11

Rank: A : Replace with new parts immediately. B : Replace with new parts at time of repair. C : Replace with new parts at time of overhaul.
Interchangeability:
(1) When old and new parts are not mutually interchangeable, use additional parts or an assembly part as indicated in "Parts needed for replacement by new part" to install the new part.
(2) The mark to the left of the slash indicates whether the old part can be used in the new machine, and the mark to the right indicates whether the new part can be used in the old machine. x = Not interchangeable o = Interchangeable

DETAILS OF MODIFICATION

To comply with CE Mark standards, the Operation Harness has been wound around the Ferrite Core.



M. Iwasa, Manager
Technical Support Department

ISSUED ON: September 30, '95

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RIF PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	115/60	USA, Canada, L. America	A128 - 10			
Savin 9015	115/60	USA, Canada	A128 -15			
Ricoh FT4215	115/60	USA, Canada	A128 - 17			
Ricoh FT4215	110/60	Taiwan, etc.	A128 - 19			
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220, 240/50	Europe, etc.	A128 - 22	2635080535	A128 -22	
Infotec 9315	220, 240/50	Europe	A128 - 26	3F10850001	A128 -26	
Ricoh FT4215	220, 240/50	Europe	A128 - 27	A3595080001	A128 -27	
Ricoh FT4215	220/60	Saudi Arabia	A128 - 28			
Ricoh FT4215	220/50	Asia, etc.	A128 - 29			
Gestetner 2615	110/60	Taiwan	A128 - 50			
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220/60	Saudi Arabia	A128 - 68			

ISSUED ON: September 30, '95

Model	Ibis	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article	Main Board			
Reason for Modification	To meet Energy Star specifications			

Draw No.	**Old Parts No.**		**New Parts No.**	**Description**	**Rank**	Q'ty Used **Old→New**	**Inter-change-ability**		**Destination**	**Parts Catalog No.**	Page
	12041576		A1525220	Main Switch		1 → 1	X/X		-10, -15, -17	103	57
	A0485821		A1285832	Bracket Safety Switch		1 → 1	X/X		-10, -15, -17	10	57
			A1285350	Harness Main Switch		0 → 1			-10, -15, -17	31	57
	A1285319		A1285329	Front Right Harness		1 → 1	X/X		-10, -15, -17	5	59
	A1285160		A1285162	Main Control Board		1 → 1	X/O		-10,-15,-17,-19,-28,-29,-50,-68	4	59
	11024201			Connector 2P		5 → 4			-10,-15,-17,-19,-28,-29,-50,-68	104	65
			A1287134	Inductor 3.5 x 9		0 → 1			-10,-15,-17,-19,-28,-29,-50,-68	2	65
			11031768	Connector 2P		0 → 1			-10,-15,-17,-19,-28,-29,-50,-68	178	65
			16302472	Resistor 4.7KΩ 1/8W ±5%		n → n-1			-10,-15,-17,-19,-28,-29,-50,-68	173	65

Rank: A : Replace with new parts immediately. B : Replace with new parts at time of repair. C : Replace with new parts at time of overhaul.
Interchangeability:
(1) When old and new parts are not mutually interchangeable, use additional parts or an assembly part as indicated in "Parts needed for replacement by new part" to install the new part.
(2) The mark to the left of the slash indicates whether the old part can be used in the new machine, and the mark to the right indicates whether the new part can be used in the old machine. x = Not interchangeable o = Interchangeable

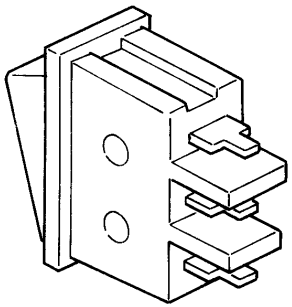
ISSUED ON: September 30, '95

Draw No.	Old Parts No.		New Parts No.	Description	Rank	Q'ty Used Old → New	Inter-change-ability			Parts Catalog	
									Description	No.	Page
	A1281286		A1281235	Front Cover		1 → 1	X/X		-17	12	9
	A1286247		A1286214	Front Cover		1 → 1	X/X		-10	12	9
	A1286647		A1286648	Front Cover		1 → 1	X/X		-15	12	9
			A1285830	Decal - Left Cover		0 → 1			-19,-27,-28,-29	32	57
			A1286448	Decal - Left Cover		0 → 1			-22,-50,-68	32	57
			A1286048	Decal - Left Cover		0 → 1			-26	32	57

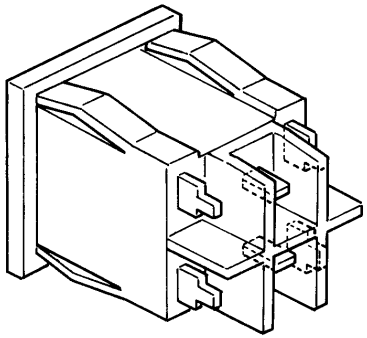
DETAILS OF MODIFICATION

To comply with Energy Star standards, the following modifications have been made. With this modification, the main switch will be automatically turned off when the copier is not used for a certain period of time.

1. The main switch has been changed to a rocker switch.

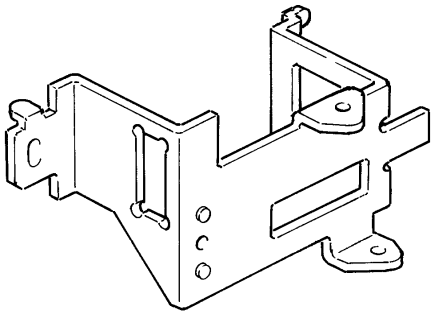


Old

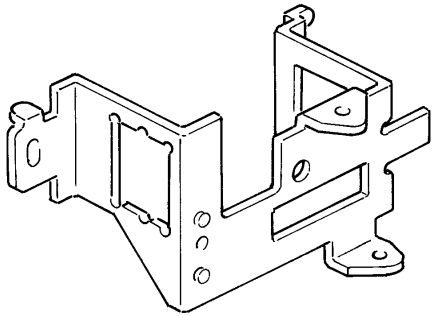


New

2. The safety switch bracket has been modified to incorporate the new main switch.



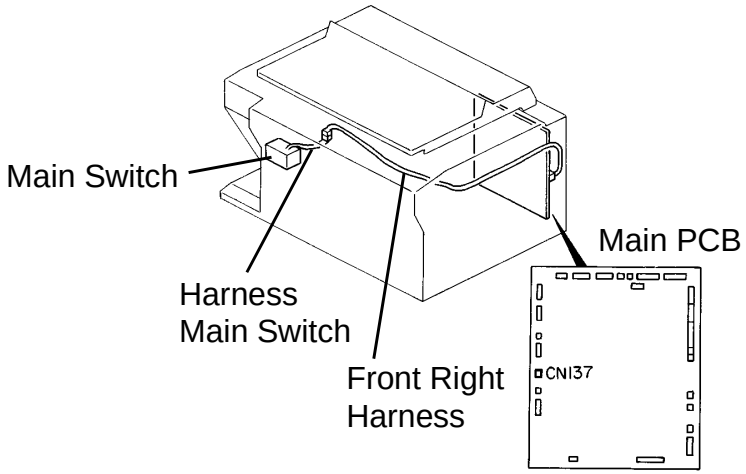
Old

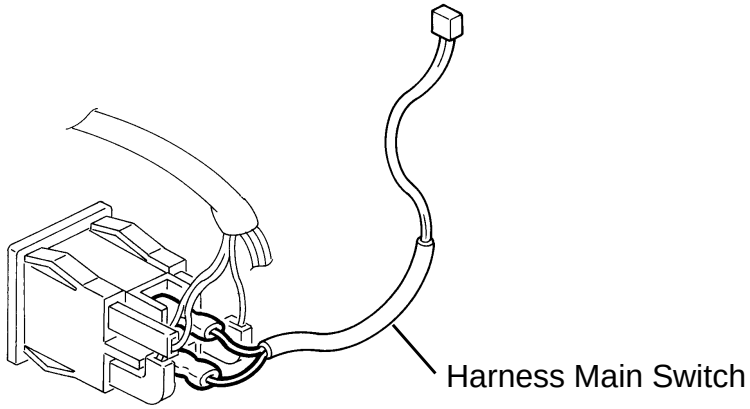


New

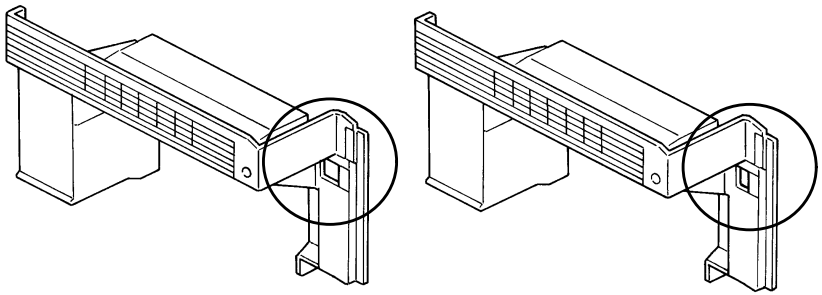
DETAILS OF MODIFICATION

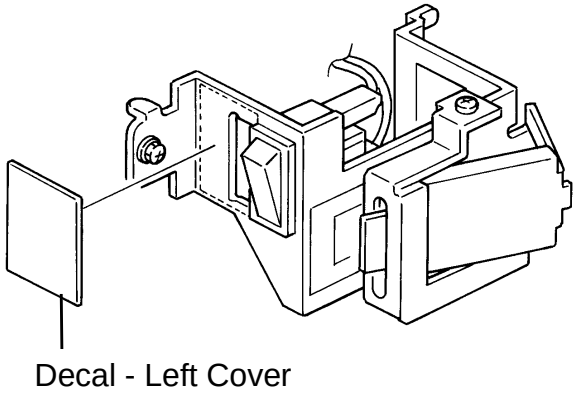
3. A Harness Main Switch has been added and the Front Right Harness has been modified to provide signals from the Main PCB to the main switch.





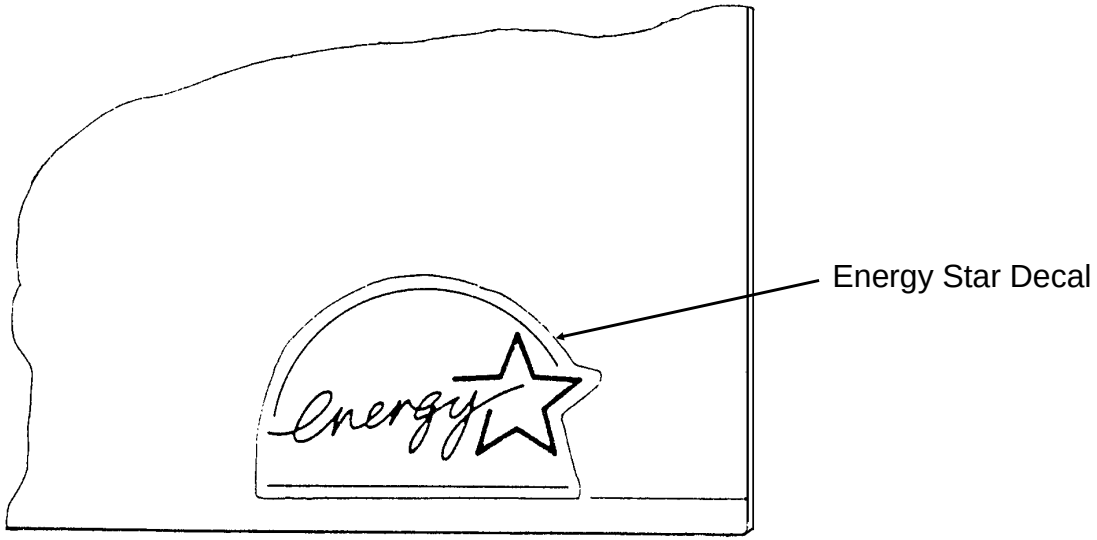
4. The opening for the main switch on the left cover has been enlarged to incorporate the new switch. For the machines without the Energy Star mark, (-19, -22, -26, -27, -28, -29, -39, -99), a left cover decal is added to cover the opening. When you use a new cover on an old machine, it is also necessary to add a left cover decal.





DETAILS OF MODIFICATION

5. The Energy Star decal has been added on the bottom right corner of the front cover.



M. Iwasa, Manager
Technical Support Department

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RIF PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	115/60	USA, Canada, L. America	A128 - 10			
Savin 9015	115/60	USA, Canada	A128 -15	1A15070001		
Ricoh FT4215	115/60	USA, Canada	A128 - 17			
Ricoh FT4215	110/60	Taiwan, etc.	A128 - 19	A35950900178		
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220, 240/50	Europe, etc.	A128 - 22	2635080535	A128 -22	
Infotec 9315	220, 240/50	Europe	A128 - 26	3F10850001	A128 -26	
Ricoh FT4215	220, 240/50	Europe	A128 - 27	A3595080001	A128 -27	
Ricoh FT4215	220/60	Saudi Arabia	A128 - 28	A3595090001		
Ricoh FT4215	220/50	Asia, etc.	A128 - 29	A3595063370		
Gestetner 2615	110/60	Taiwan	A128 - 50	8935090001		
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220/60	Saudi Arabia	A128 - 68			

ISSUED ON: October 15, '95

Model	Ibis (-22, -26, -27 only)	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article	Main Control Board			
Reason for Modification	To comply with CE mark standards			

To comply with CE mark standards, the main control board has been modified to a four-layer type PCB.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A1285160	A1285161	Main Control Board	1 → 1	X/O	4	59

M. Iwasa, Manager
Technical Support Department

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RIF PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	115/60	USA, Canada, L. America	A128 - 10			
Savin 9015	115/60	USA, Canada	A128 -15			
Ricoh FT4215	115/60	USA, Canada	A128 - 17			
Ricoh FT4215	110/60	Taiwan, etc.	A128 - 19			
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220, 240/50	Europe, etc.	A128 - 22	2635080535	A128 -22	
Infotec 9315	220, 240/50	Europe	A128 - 26	3F10850001	A128 -26	
Ricoh FT4215	220, 240/50	Europe	A128 - 27	A3595080001	A128 -27	
Ricoh FT4215	220/60	Saudi Arabia	A128 - 28			
Ricoh FT4215	220/50	Asia, etc.	A128 - 29			
Gestetner 2615	110/60	Taiwan	A128 - 50			
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220/60	Saudi Arabia	A128 - 68			

ISSUED ON: January 15, '96

Model	Ibis	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article	ROM			
Reason for Modification	To facilitate parts control			

With Energy Star modification, (MB15) the ROM has been changed without interchangeability (X/X) but the part number was not changed.
To facilitate parts control in the field, part numbers have been changed for both ROMs.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
Before Energy Star Modification						
A1285106	A1289506	IC - μPD27C512D - 20	1 → 1	O/O	1	65
After Energy Star Modification						
A1285106	A1285105	IC - μPD27C512D - 20	1 → 1	O/O	1	65

NOTE : A1285106 with suffix A, B, and C are the old ROMs.
A1285106 with suffix D is the new ROM.
New ROM and Old ROM are not interchangeable.

	Production	Service Parts
Old	A1285106 A1285106A A1285106B A1285106C	A1289506
New	A1285106D A1285105	A1285105

M. Iwasa, Manager
Technical Support Department

ISSUED ON: January 15, '96

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RIF PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	115/60	USA, Canada, L. America	A128 - 10			
Savin 9015	115/60	USA, Canada	A128 -15	1A15070001		
Ricoh FT4215	115/60	USA, Canada	A128 - 17			
Ricoh FT4215	110/60	Taiwan, etc.	A128 - 19	A35950900178		
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220, 240/50	Europe, etc.	A128 - 22	2635080535	A128 -22	
Infotec 9315	220, 240/50	Europe	A128 - 26	3F10850001	A128 -26	
Ricoh FT4215	220, 240/50	Europe	A128 - 27	A3595080001	A128 -27	
Ricoh FT4215	220/60	Saudi Arabia	A128 - 28	A3595090001		
Ricoh FT4215	220/50	Asia, etc.	A128 - 29	A3595063370		
Gestetner 2615	110/60	Taiwan	A128 - 50	8935090001		
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220/60	Saudi Arabia	A128 - 68			

ISSUED ON: January 31, '95

Model	Ibis	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article			No serial number cut-in information	
Reason for Modification	P/C correction			

Please correct your parts catalog as follows.

Incorrect P/N	Correct P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A1281854	A1281845	Stepped Screw M5		O/O	23	9

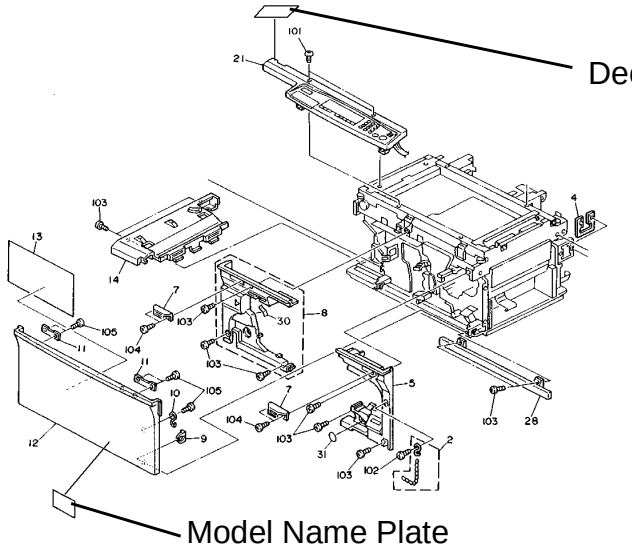
M. Iwasa, Manager
Technical Support Department

ISSUED ON: January 31, '96

Model	Ibis	Volt/Hz	Date of Modification	Serial Number
Modified Article	Model Name Plate (-10, -22, -39, -50, -68 only)			
Reason for Modification	To add the Rex Rotary brand			

The model name plate and decal panel cover for Rex Rotary brand have been added.
At the same time, the model name plates for Nashua and Gestetner brand have been registered as service parts.

New P/N	Description	Q'ty Used	Destination	Parts Catalog	
				Index No.	Page
C2162866	Decal Panel Cover	0 → 1	-22	32	9
A1286367	Model Name Plate - REX	0 → 1	-22	34	9
A1286365	Model Name Plate - NSA	0 → 1	-10, -22, -39, -68	35	9
A1286366	Model Name Plate - GES	0 → 1	-10, -22, -50, -68	36	9



M. Iwasa, Manager
Technical Support Department

ISSUED ON: January 31, '96

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RIF PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	115/60	USA, Canada, L. America	A128 - 10	264		
Savin 9015	115/60	USA, Canada	A128 -15	1A1		
Ricoh FT4215	115/60	USA, Canada	A128 - 17	A359		
Ricoh FT4215	110/60	Taiwan, etc.	A128 - 19	A359		
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220, 240/50	Europe, etc.	A128 - 22	2635100001	A128 -22	
Infotec 9315	220, 240/50	Europe	A128 - 26	3F1	A128 -26	
Ricoh FT4215	220, 240/50	Europe	A128 - 27	A359	A128 -27	
Ricoh FT4215	220/60	Saudi Arabia	A128 - 28	A359		
Ricoh FT4215	220/50	Asia, etc.	A128 - 29	A359		
Gestetner 2615	110/60	Taiwan	A128 - 50	893		
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220/60	Saudi Arabia	A128 - 68	973		

ISSUED ON: May 15, '96

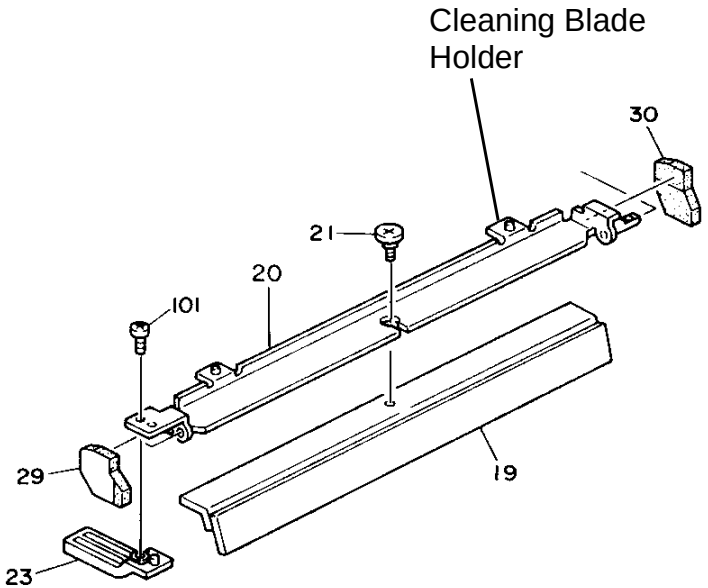
Model	Ibis	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article	Mylar - Cleaning Blade Holder			
Reason for Modification	To prevent vibrating noise			

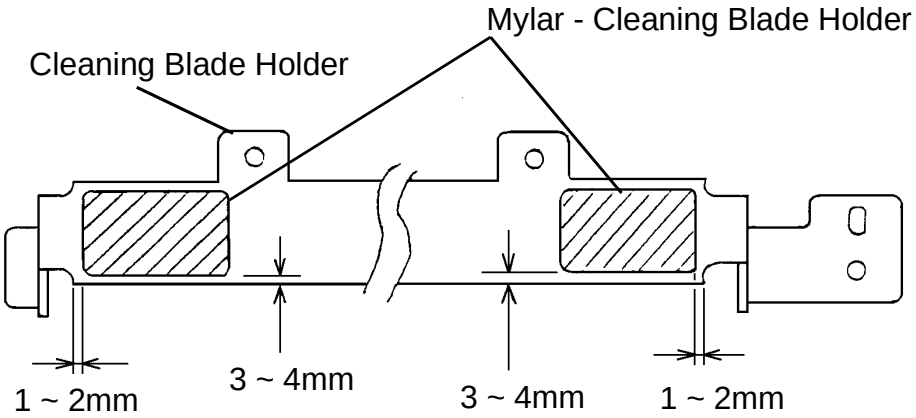
To prevent vibrating noise from the cleaning blade, the following part has been attached to the cleaning blade holder.

New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
				Index No.	Page
A1283559	Mylar - Cleaning Blade Holder	0 → 2		31	45

DETAILS OF MODIFICATION

The two mylars are attached to the bottom side of the cleaning blade holder as shown below.





T. Inoue

T. Inoue, General Manager
1st Field Information Dept. QAC

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RIF PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	115/60	USA, Canada, L. America	A128 - 10	2646010001		
Savin 9015	115/60	USA, Canada	A128 -15	1A15120001		
Ricoh FT4215	115/60	USA, Canada	A128 - 17	A3595122028		
Ricoh FT4215	110/60	Taiwan, etc.	A128 - 19	A3596010151		
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220, 240/50	Europe, etc.	A128 - 22	2636010001	A128 -22	
Infotec 9315	220, 240/50	Europe	A128 - 26	3F10160001	A128 -26	
Ricoh FT4215	220, 240/50	Europe	A128 - 27	A3596011397	A128 -27	
Ricoh FT4215	220/60	Saudi Arabia	A128 - 28	From next production		
Ricoh FT4215	220/50	Asia, etc.	A128 - 29	A3596010301		
Gestetner 2615	110/60	Taiwan	A128 - 50	8936040001		
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220/60	Saudi Arabia	A128 - 68	From next production		

ISSUED ON: May 31, '96

Model	Ibis	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article	Rear Spring Plate			
Reason for Modification	To secure the mirrors. (Temporary Countermeasure)			

To secure the second and the third mirrors, the rear spring plate on the rear side of the second scanner has been changed to the same type as the front spring plate. The front spring plate is more durable against vibration during transportation, etc.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A11011724		Rear Spring Plate	4 → 2	X/O	15	17
	A0061721	Front Spring Plate	4 → 6	X/O	14	17

Spring 

Old New

T. Inoue

T. Inoue, General Manager
1st Field Information Dept. QAC

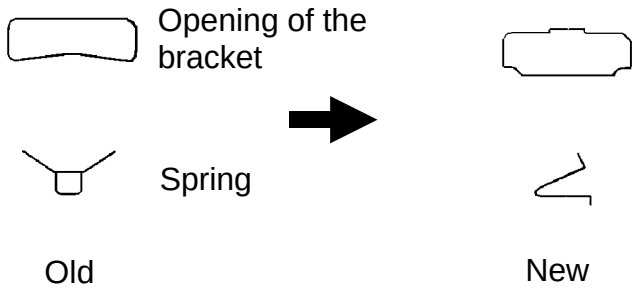
MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RIF PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	115/60	USA, Canada, L. America	A128 - 10	2646020001		
Savin 9015	115/60	USA, Canada	A128 -15	1A16020001		
Ricoh FT4215	115/60	USA, Canada	A128 - 17	A3595122067		
Ricoh FT4215	110/60	Taiwan, etc.	A128 - 19	A3596022569		
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220, 240/50	Europe, etc.	A128 - 22	2636010001	A128 -22	
Infotec 9315	220, 240/50	Europe	A128 - 26	3F10160001	A128 -26	
Ricoh FT4215	220, 240/50	Europe	A128 - 27	A3596020001	A128 -27	
Ricoh FT4215	220/60	Saudi Arabia	A128 - 28	A359 —		
Ricoh FT4215	220/50	Asia, etc.	A128 - 29	A3596010301		
Gestetner 2615	110/60	Taiwan	A128 - 50	8936010021		
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220/60	Saudi Arabia	A128 - 68	973 —		

ISSUED ON: July 15, '96

Model	Ibis	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article	Front Spring Plate			
Reason for Modification	To hold the mirrors securely. (Final Countermeasure)			

To ensure that the second and the third mirrors are held securely, the spring plates have been changed. The new and old springs are not interchangeable since the shape of opening on the scanner bracket is different. The old spring plate is still available as a service part.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A0061721		Front Spring Plate	6 → 2			
	A0771690	Spring Plate Mirror	0 → 4	X/X	14	17



T. Inoue, General Manager
1st Field Information Dept. QAC

MODEL NAME	V/Hz	DESTINATION	JAPAN PRODUCTION		RIF PRODUCTION	
			CODE	SERIAL NUMBER	CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	115/60	USA, Canada, L. America	A128 - 10	2646050001		
Savin 9015	115/60	USA, Canada	A128 -15	1A16050001		
Ricoh FT4215	115/60	USA, Canada	A128 - 17	A3596042635		
Ricoh FT4215	110/60	Taiwan, etc.	A128 - 19	A3596042615		
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220, 240/50	Europe, etc.	A128 - 22	2636040311	A128 -22	2636040311
Infotec 9315	220, 240/50	Europe	A128 - 26	3F10560261	A128 -26	3F10560001
Ricoh FT4215	220, 240/50	Europe	A128 - 27	A3596050991	A128 -27	A3596050001
Ricoh FT4215	220/60	Saudi Arabia	A128 - 28	—		
Ricoh FT4215	220/50	Asia, etc.	A128 - 29	A3596041881		
Gestetner 2615	110/60	Taiwan	A128 - 50	8936040001		
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220/60	Saudi Arabia	A128 - 68	—		

Reissued on: December 31, '96
ISSUED ON: November 30, '96

Model	Ibis	Volt/Hz	Date of Modification	Serial Number
Modified Article	Cleaning Blade			
Reason for Modification	To improve cleaning			

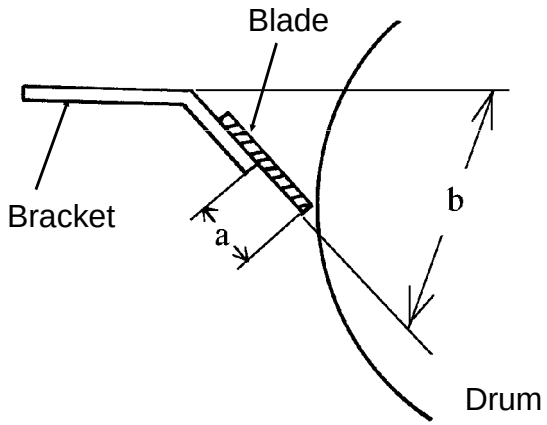
Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A128 3552	A128 3562	Cleaning Blade	1	X/O	19	45

To improve cleaning, the cleaning blade has been modified as follows.

1) The length "a" in the drawing has been changed from 10 +0, -0.3mm to 9.5 ±0.3mm.

2) The angle "b" in the drawing has been changed from 70° ±2° to 67.5° +2° -1°.

3) The material of the blade has been changed. This modification is the countermeasure for the vertical and horizontal black line problem.



T. Inoue, General Manager
1st Field Information Dept. QAC

MODEL NAME	V/Hz	DESTINATION	SINDO PRODUCTION	
			CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	115/60	USA, Canada, L. America	A128 - 10	No production
Savin 9015	115/60	USA, Canada	A128 -15	1A16110001~
Ricoh FT4215	115/60	USA, Canada	A128 - 17	A3596112887~
Ricoh FT4215	110/60	Taiwan, etc.	A128 - 19	A3596112547~
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220, 240/50	Europe, etc.	A128 - 22	2636120001~
Infotec 9315	220, 240/50	Europe	A128 - 26	3F1260001~
Ricoh FT4215	220, 240/50	Europe	A128 - 27	A3596120381~
Ricoh FT4215	220/60	Saudi Arabia	A128 - 28	No production
Ricoh FT4215	220/50	Asia, etc.	A128 - 29	A3596110738~
Gestetner 2615	110/60	Taiwan	A128 - 50	8936110001~
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220/60	Saudi Arabia	A128 - 68	No production

ISSUED ON: January 15, '97

Model	IBIS	**Volt/Hz**	**Date of Modification**	**Serial Number**
Modified Article	Part Number for the Left Cover			
Reason for Modification	New part numbers were established			

In MB No. 15 (some parts changed to meet Energy Star requirements), left cover modification was desc ribed.
However, the part numbers for the new left covers were not established at that time.
So the following changes are informed this time.

Old P/N	New P/N	Description	Q'ty Used	Inter-change-ability	Parts Catalog	
					Index No.	Page
A1281257	A1281258	Left Cover	1	X/O	15	9
A1286026	A1286020	Left Cover (INF)	1	X/O	15	9
A1286226	A1286222	Left Cover (NRG)	1	X/O	15	9
A1286626	A1286622	Left Cover (SVN)	1	X/O	15	9

* The interchangeability is X/O when the Decal - Left Cover is used.
* For the machine serial numbers and the modification details, please see MB No. 15.

T. Inoue

T. Inoue, General Manager
1st Field Information Dept. QAC

MODEL NAME	V/Hz	DESTINATION	SINDO PRODUCTION	
			CODE	SERIAL NUMBER
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	115/60	USA, Canada, L. America	A128 - 10	
Savin 9015	115/60	USA, Canada	A128 -15	
Ricoh FT4215	115/60	USA, Canada	A128 - 17	
Ricoh FT4215	110/60	Taiwan, etc.	A128 - 19	
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220, 240/50	Europe, etc.	A128 - 22	
Infotec 9315	220, 240/50	Europe	A128 - 26	
Ricoh FT4215	220, 240/50	Europe	A128 - 27	
Ricoh FT4215	220/60	Saudi Arabia	A128 - 28	
Ricoh FT4215	220/50	Asia, etc.	A128 - 29	
Gestetner 2615	110/60	Taiwan	A128 - 50	
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220/60	Saudi Arabia	A128 - 68	

RICOH

MODIFICATION BULLETIN

Model: IBIS	Date: 15-Feb-97	No: 25	1/3
Modified Article: Parts Catalog		Prepared by: Inohana	
From: 1st Technical Support Section		Checked by: T. Inoue	

Reason for Modification:

- ☒ Parts catalog correction
- ☐ Vendor change
- ☐ To meet standards ( )
- ☐ To facilitate assembly
- ☐ To improve reliability
- ☐ Other

Please add the following part to your parts catalog:

New part number	Description	Qty	Page	Index	Illustration number
A173 2946	By-pass Feed Table	1	15	8	1
A128 6346	By-pass Feed Table (NRG)	1	15	8	1
A128 6746	By-pass Feed Table (SVN)	1	15	8	1
A128 6146	By-pass Feed Table (INF)	1	15	8	1
A128 1662	1st Scanner Frame	1	21	30	2
A128 1714	2nd Scanner Frame	1	17	26	3

Illustration 1

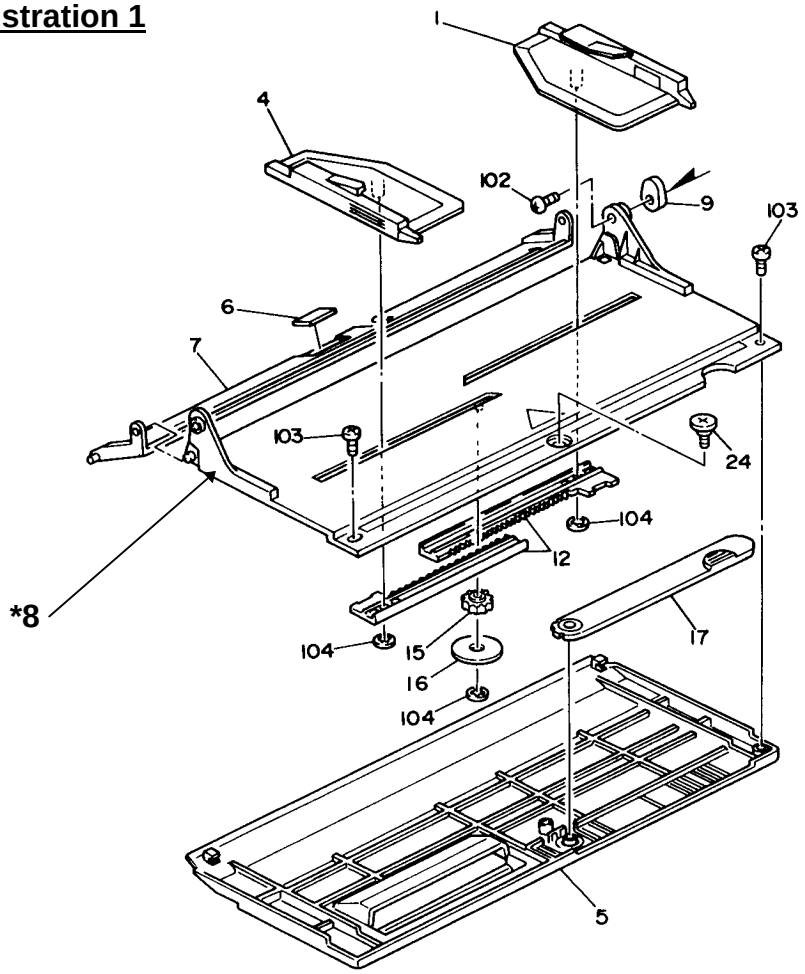


Illustration 2

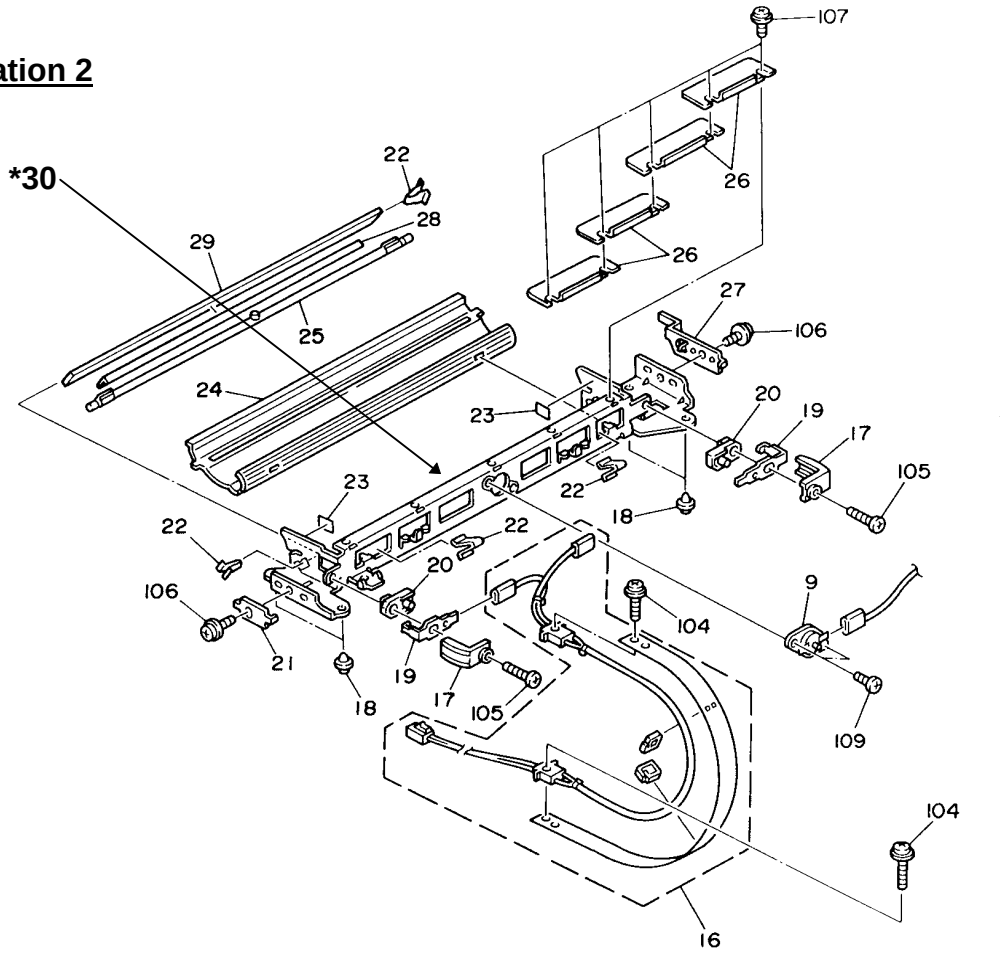
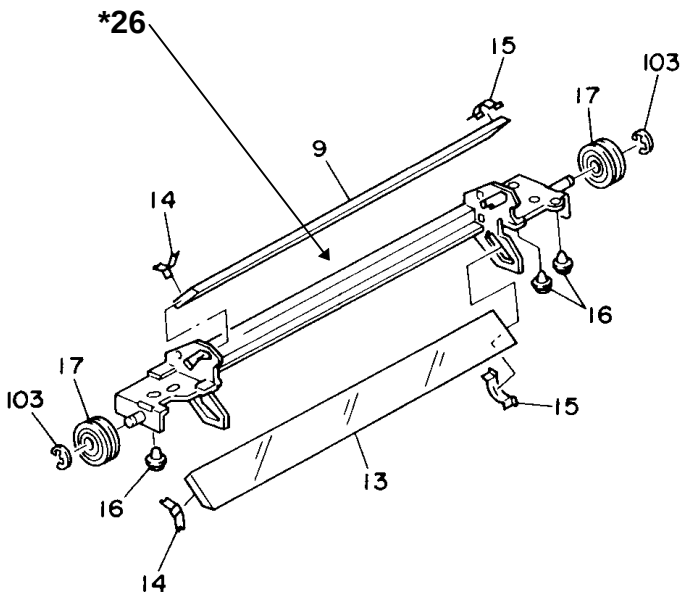


Illustration 3



RICOH

MODIFICATION BULLETIN

Model: IBIS	Date: 15-Feb-97	No: 25	3/3

Model Name	V/Hz	Destination	Sindo Production	
			Code	Serial Number
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	115/60	USA, Canada, L. America	A128-10	
Savin 9015	115/60	USA, Canada	A128-15	
Ricoh FT4215	115/60	USA, Canada	A128-17	
Ricoh FT4215	110/60	Taiwan, etc.	A128-19	
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220, 240/50	Europe, etc.	A128-22	
Infotec 9315	220, 240/50	Europe	A128-26	
Ricoh FT4215	220, 240/50	Europe	A128-27	
Ricoh FT4215	220/60	Saudi Arabia	A128-28	
Ricoh FT4215	220/50	Asia, etc.	A128-29	
Gestetner 2615	110/60	Taiwan	A128-50	
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220/60	Saudi Arabia	A128-68	

Model: IBIS	Date: 15-Jun-97	No: 26
Modified Article: Parts Catalog	Prepared by: T.Matsuno	
From: QAC 1st Field Information Dept.	Checked by: T. Inoue	

Reason for Modification:

- ☒ Parts catalog correction
- ☐ Vendor change
- ☐ To meet standards ( )
- ☐ To facilitate assembly
- ☐ To improve reliability
- ☐ Part standardization
- ☐ Other

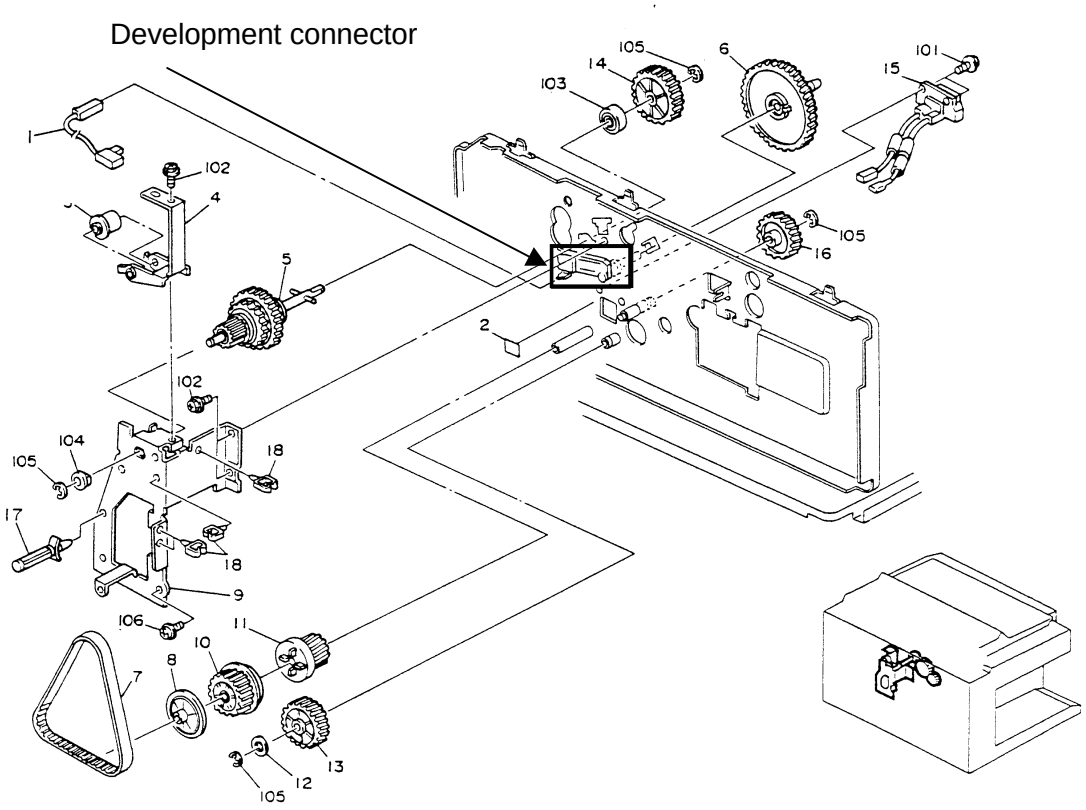
Please add the following part to your parts catalog :

Old part number	New part number	Description	Qty	Int	Page	Index	Note
—	A1103350	Development connector	1	—	55	19	—

Illustration

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Development connector



			SINDO PRODUCTION	
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Rex Rotary 8615 Nashuatec 3415 Gestetner 2615	115/ 60	USA, Canada, L. America	A128 - 10	
Savin 9015	115/ 60	USA, Canada	A128 -15	
Ricoh FT4215	115/ 60	USA, Canada	A128 - 17	
Ricoh FT4215	110/ 60	Taiwan, etc.	A128 - 19	
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220, 240/ 50	Europe, etc.	A128 - 22	
Infotec 9315	220, 240/ 50	Europe	A128 - 26	
Ricoh FT4215	220, 240/ 50	Europe	A128 - 27	
Ricoh FT4215	220/ 60	Saudi Arabia	A128 - 28	
Ricoh FT4215	220/ 50	Asia, etc.	A128 - 29	
Gestetner 2615	110/ 60	Taiwan	A128 - 50	
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220/ 60	Saudi Arabia	A128 - 68	

Model: IBIS (China Only)	Date: 15-Aug-97	No: 27
Modified Article: Parts Catalog	Prepared by: M.Matsuno	
From: QAC 1st Field Information Dept.		

Reason for Modification:

- ☒ Parts catalog correction
- ☐ Vendor change
- ☐ To meet standards ( )
- ☐ To facilitate assembly
- ☐ To improve reliability
- ☐ Part standardization
- ☐ Other

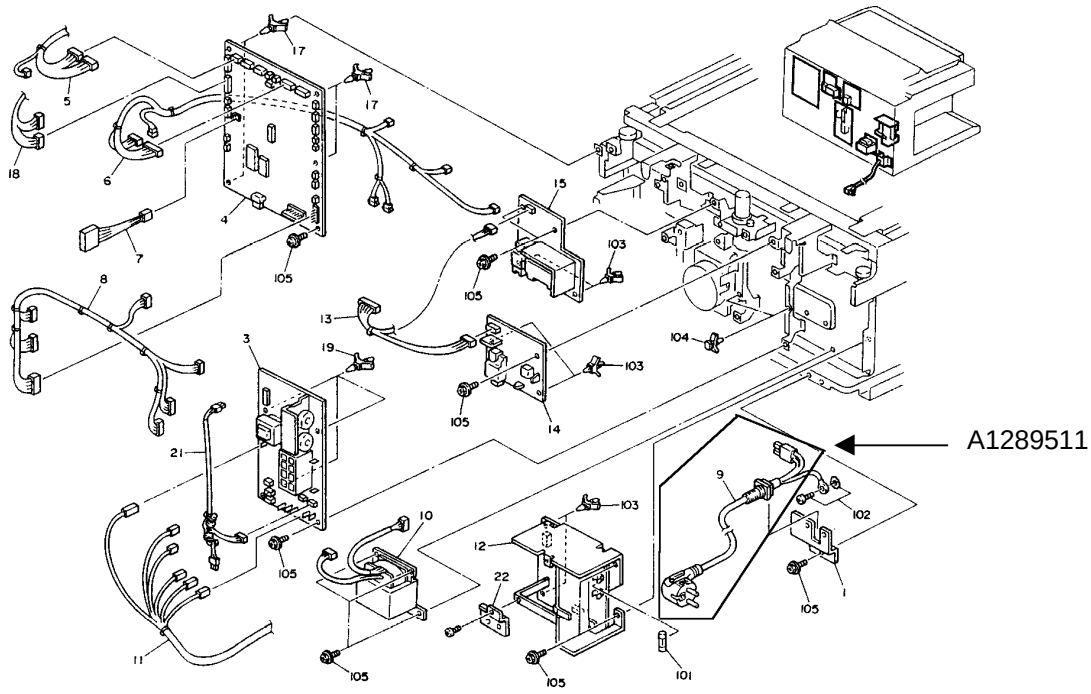
Old part number	New part number	Description	Qty	Int	Page	Index	Note
A1285672	A1289511	Power Supply Cord –230V	1	X/O	59	9	—

So far, the power supply cords used in the Chinese market are the same as those used in Europe.
Owing to the new regulations in China, we will provide the new type of power supply cord as shown above.

Illustration

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26.ELECTRICAL SECTION 2 (A128)



Model: IBIS (China Only)	Date: 15-Aug-97	No: 27

			SINDO PRODUCTION	
MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
Rex Rotary 8615 Nashuatec 3415 Gestetner 2615	115/ 60	USA, Canada, L. America	A128 - 10	
Savin 9015	115/ 60	USA, Canada	A128 -15	
Ricoh FT4215	115/ 60	USA, Canada	A128 - 17	
Ricoh FT4215	110/ 60	Taiwan, etc.	A128 - 19	
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220, 240/ 50	Europe, etc.	A128 - 22	
Infotec 9315	220, 240/ 50	Europe	A128 - 26	
Ricoh FT4215	220, 240/ 50	Europe	A128 - 27	
Ricoh FT4215	220/ 60	Saudi Arabia	A128 - 28	
Ricoh FT4215	220/ 50	Asia, etc.	A128 - 29	
Gestetner 2615	110/ 60	Taiwan	A128 - 50	
Gestetner 2615 Nashuatec 3415 Rex Rotary 8615	220/ 60	Saudi Arabia	A128 - 68	

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Modification Bulletin

Model: Ibis	Date: 30-Jun-99	No.: MA128028

Modified Article: Toner Supply Unit			Prepared by: M. Ishihara
From: Technical Service Dept., GTS Division			
Reason for Modification:	☒ Parts catalog correction ☐ To facilitate assembly ☐ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ( )

Incorrect part number	Correct part number	Description	Q'ty	Int	Page	Index	Note
A1103061	A1287570	Toner Supply Unit – 115V	1-1		41	*	
A1103062	A1287571	Toner Supply Unit – 220V	1-1		41	*	

Please correct the part numbers as shown above.

RICOH

Modification Bulletin

Model: Ibis	Date: 30-Jun-99	No.: MA128029

Modified Article: IC			Prepared by: M. Ishihara
From: Technical Service Dept., GTS Division			
Reason for Modification:	☐ Parts catalog correction ☐ To facilitate assembly ☒ Part standardization	☐ Vendor change ☐ To improve reliability ☐ Other	☐ To meet standards ( )

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
14073512	14074286	IC – MK48Z52B – 15	1-1	O/O	65		

The old part can no longer be procured. So a new part has been made available as a service part.
However the old part in stock can be still used.