Savin AR-A80 (A376)
(Ricoh DF60)

PARTS CATALOG

INTRODUCTION

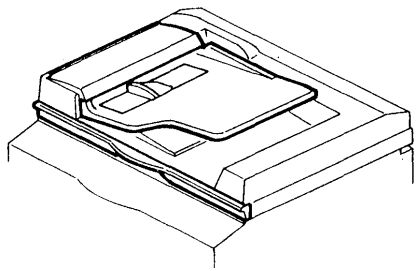
This chapter instructs you the numbers and names of parts on this machine.

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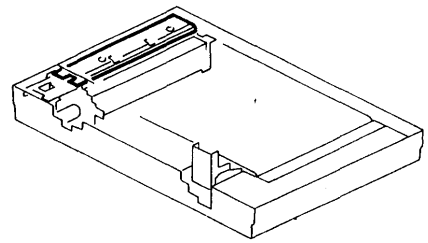
LOCATION OF UNIT

1. EXTERIOR (A376)



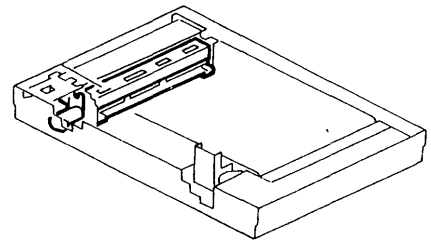
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2. ORIGINAL FEED SECTION 1 (A376)



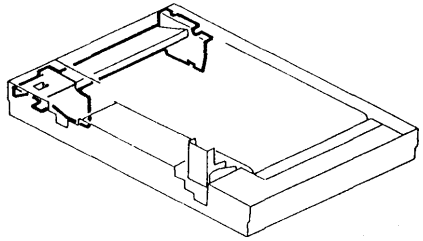
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3. ORIGINAL FEED SECTION 2 (A376)



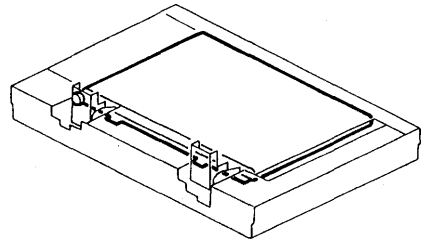
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4. ORIGINAL FEED SECTION 3 (A376)



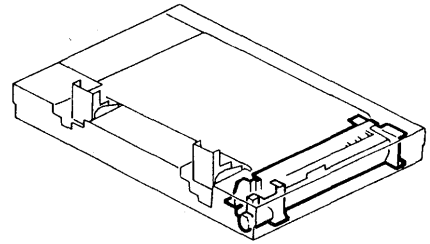
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5. TRANSPORT SECTION (A376)



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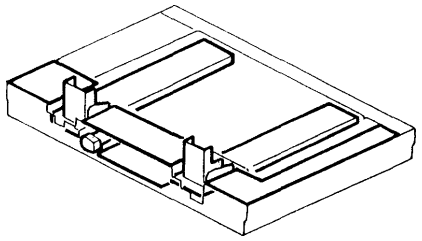
6. INVERTER AND EXIT SECTION (A376)



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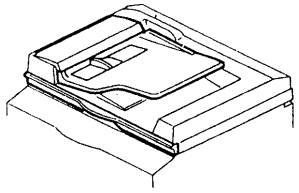
LOCATION OF UNIT

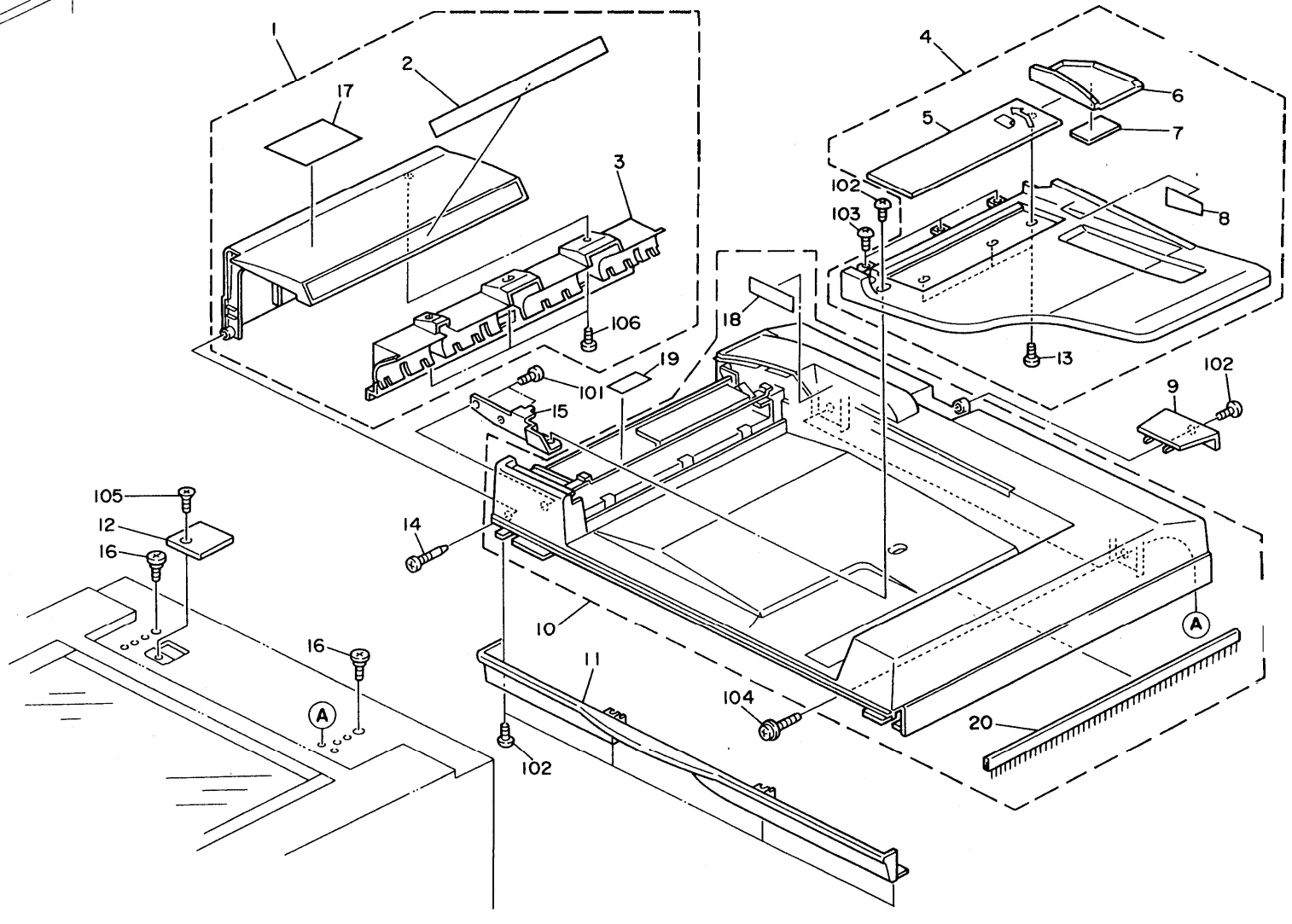
. ELECTRICAL SECTION (A376)



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1. EXTERIOR (A376)



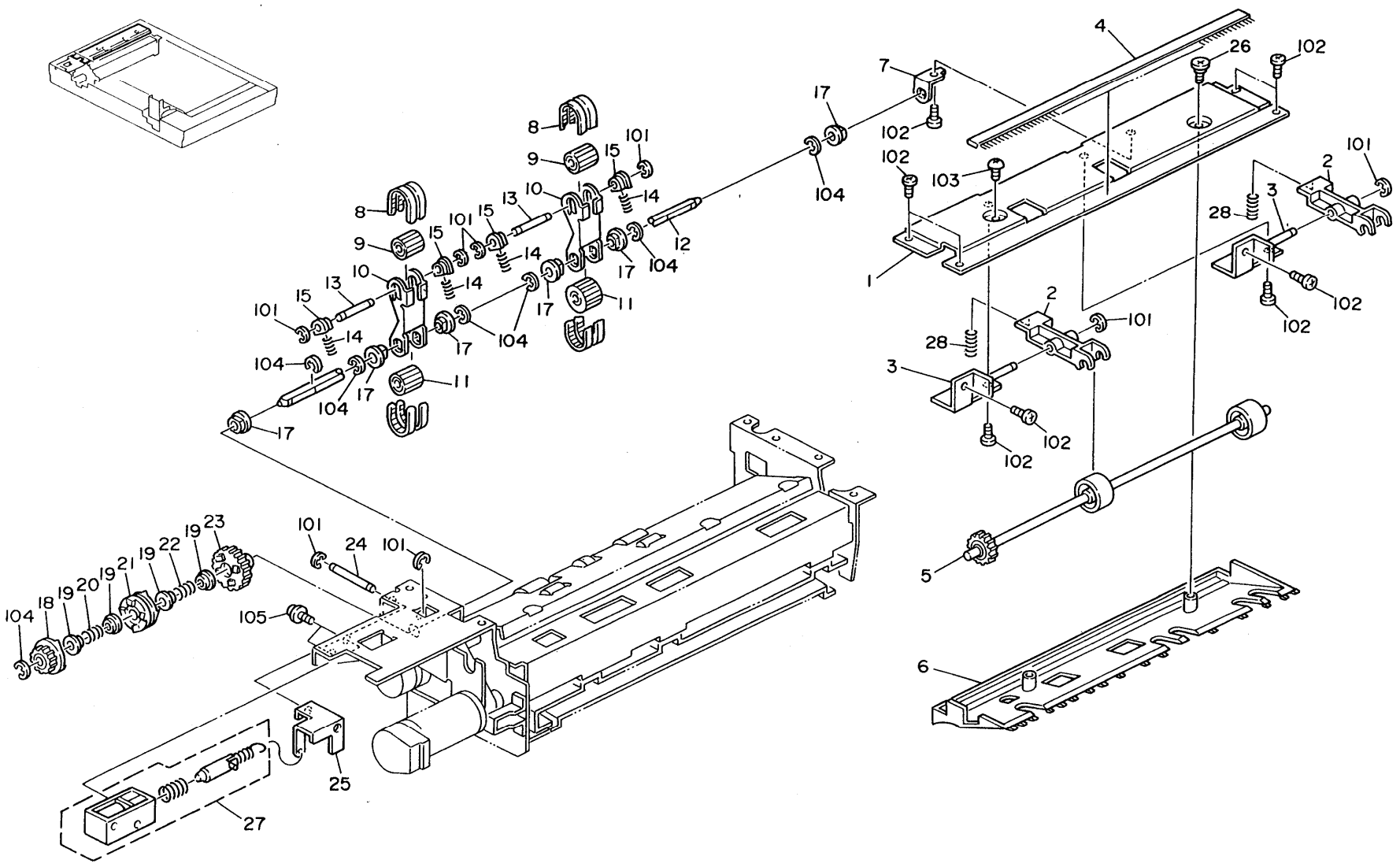


1.EXTERIOR (A376)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A376 4541	Left Cover - A4	1
1	A376 4543	Left Cover - LT	1
2	A376 6011	Decal - Original Size - A4	1
2	A376 6016	Decal - Original Size - LT	1
3	A376 1261	Inverter Guide	1
4	A376 4561	Original Table	1
5	A376 4581	Side Fence Rail	1
6	A376 4591	Side Fence	1
7	A376 4599	Side Fence Pad	1
8	A376 6021	Decal - Original Table	1
9	A376 4611	Main Board Cover	1
10	A376 4501	Upper Cover	1
11	A376 4521	Front Lower Cover	1
12	A096 1281	Rear Top Cover	1
13	5875 2088	Shoulder Screw - M4	3
14	5446 2824	Screw - Duplex Guide Plate	2
15	A376 4125	Grip Bracket	1
16	A376 4911	Stepped Screw - Left Hinge	2
17	A376 6031	Decal - Misfeed Removal	1
18	A376 4651	Indicator Panel	1
19	A376 6051	Decal - Paper Feed Guide	1
20	A376 3242	Antistatic Brush	1
21	A376 4577	Original Exit Guide Mylar	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0314 0060B	Philips Pan Head Screw - M4x6	
102	0344 0060F	Philips Truss Head Screw - M4x6	
103	0344 0080F	Philips Truss Head Screw - M4x8	
104	0951 5010B	Philips Screw With Washer - M5x10	
105	0972 4006W	Philips Polycarbonate Screw - M4x6	
106	0354 0060B	Screw - M4x6	

2. ORIGINAL **FEED** SECTION 1 (A376)

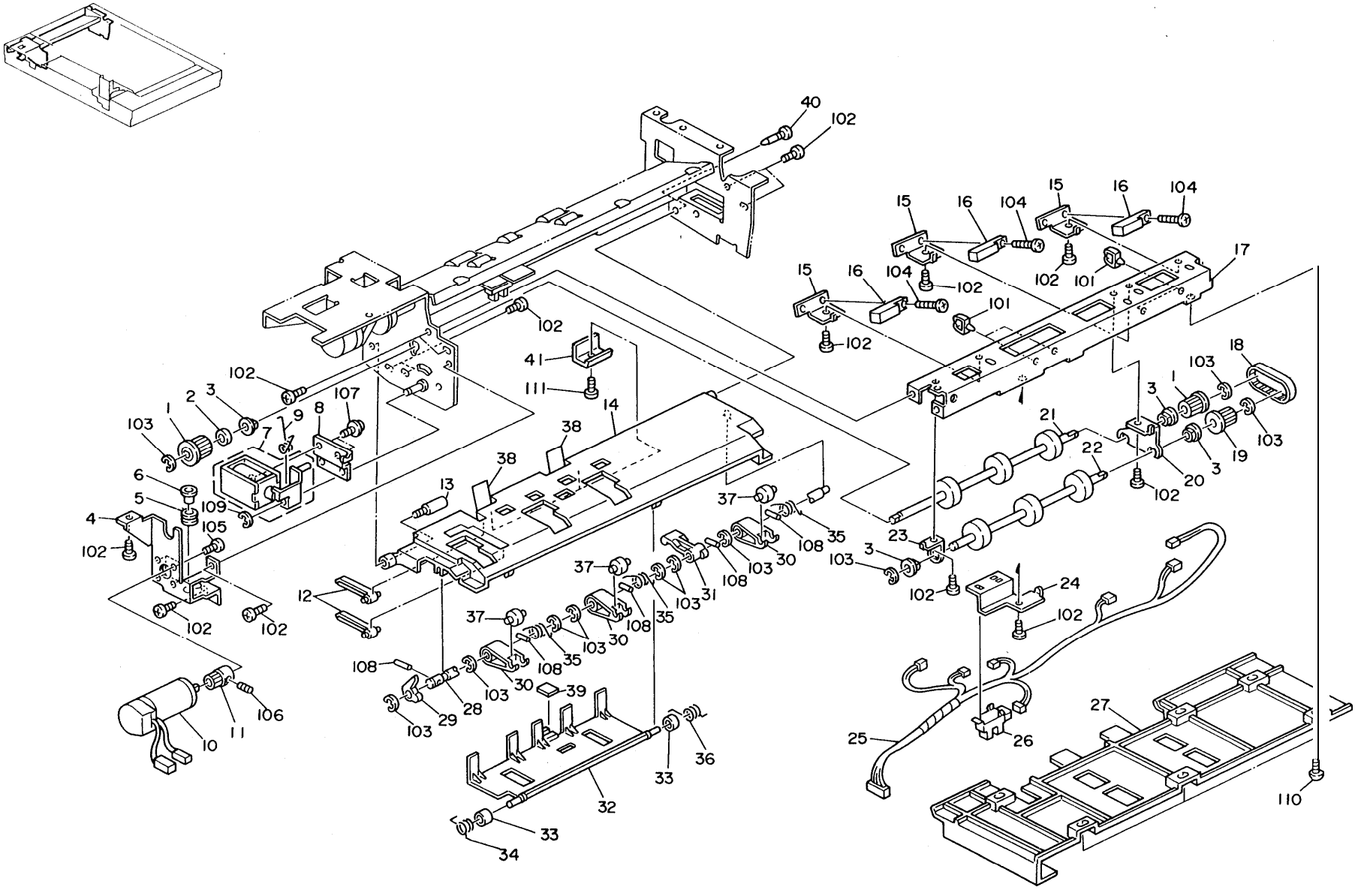


2.ORIGINAL FEED SECTION 1 (A376)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A376 1235	Original Feed-out Stay	1
2	A376 1565	Idle Roller Arm	2
3	A376 1223	Bracket - Idle Roller Arm	2
4	AA12 0032	Antistatic Brush	1
5	A376 1561	Idle Roller	1
6	A376 1211	Lower Guide Plate	1
7	A376 1215	Shaft Holder	1
8	A376 9502	Separation Belt - 4pcs/set	2
9	A376 1476	Timing Pulley - 27Z	2
10	A376 1479	Transport Belt Bracket	2
11	A376 1477	Timing Pulley - 27Z	2
12	A376 1499	Friction Belt Drive Shaft	1
13	A376 1483	Driven Shaft - Friction Belt	2
14	A376 1473	Pressure Spring - Friction Belt	4
15	A458 2161	Bushing - 6x8x6	4
16	5447 2681	Snap Ring	4
17	5053 0447	Bushing - 6mm	6
18	A376 1504	Gear - 24Z	1
19	A376 1519	Spring Collar	4
20	A376 1518	Pressure Spring - Clutch Gear	1
21	A376 1512	Clutch Disk	1
22	A376 1517	Pressure Spring - Clutch Gear	1
23	A376 1496	Clutch Gear	1
24	A376 1537	Lever Shaft	1
25	A376 1521	Solenoid Lever - Friction Belt	1
26	AA14 3062	Shoulder Screw - M4	1
27	A376 1535	DC Solenoid - 24V 850GF	1
28	A376 1567	Arm Pressure Spring	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0720 0030B	Retaining Ring - M3	
102	0314 0060B	Philips Pan Head Screw - M4x6	
103	0344 0060F	Philips Truss Head Screw - M4x6	
104	0720 0040B	Retaining Ring - M4	
105	0951 3004B	Philps Screw With Flat Washer -M3x4	

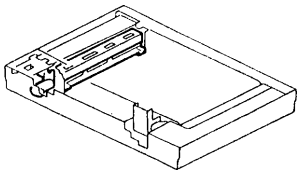
3. ORIGINAL FEED SECTION 2 (A376)

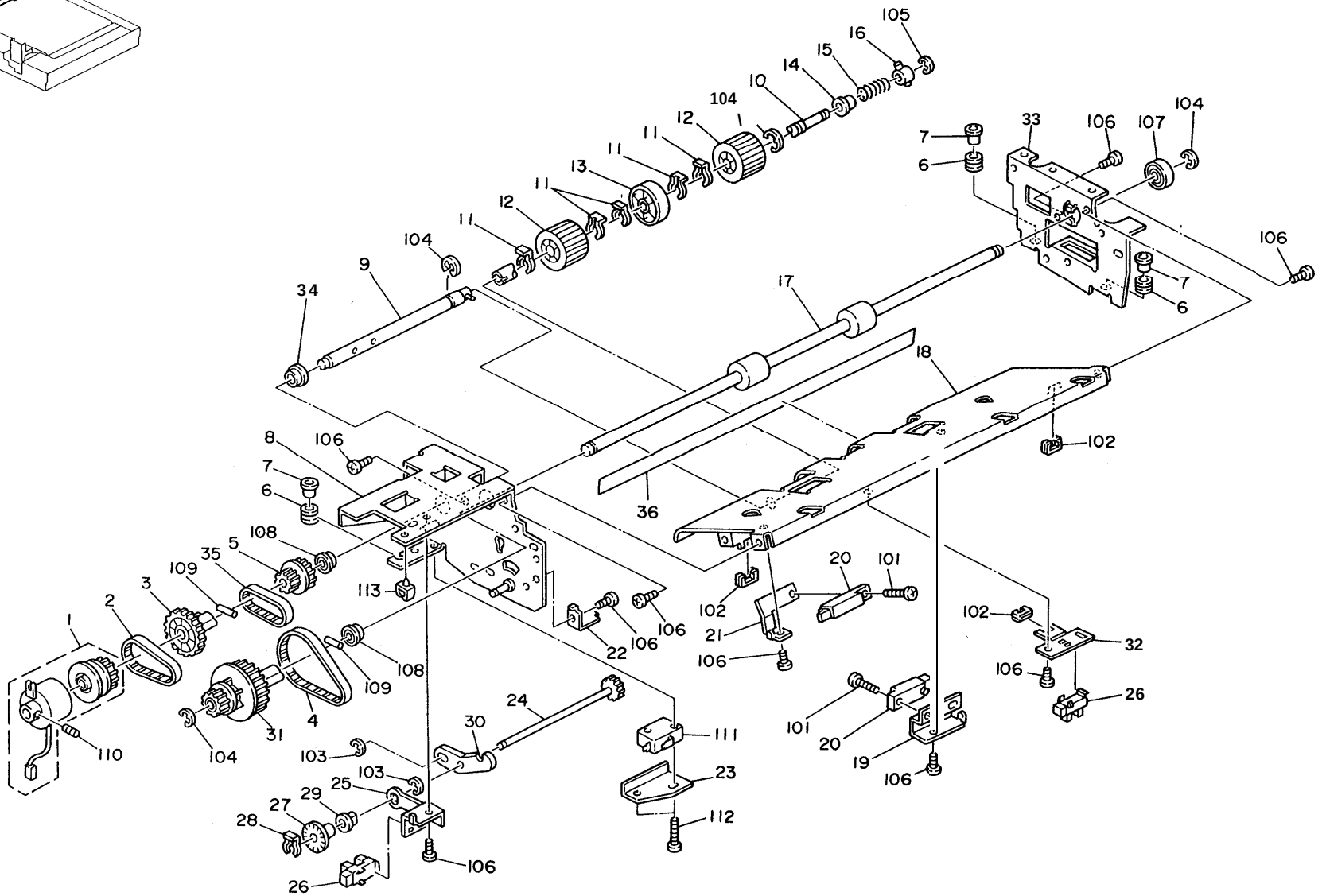


3.ORIGINAL FEED SECTION 2 (A376)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A376 1291	Rear Timing Pulley	2
2	A376 1295	Spacer - M6x10x5	1
3	5053 0447	Bushing - 6mm	4
4	A376 1139	Feed-in Motor Bracket	1
5	A376 4132	Cushion - T1,6	1
6	A376 4137	Cushion Collar	1
7	A376 1384	Rear Lever - Original Stopper	1
8	A376 1385	Stopper Solenoid Bracket	1
9	A376 1382	Release Spring	1
10	AX06 0082	Belt Drive Motor - DC19W	1
11	A376 1615	Timing Pulley - 22Z	1
12	A376 1259	Sensor Feeler	2
13	C217 5524	Stud - Front Release Lever	1
14	A376 1250	Upper Registration Guide	1
15	A376 1189	Right Bracket - Paper Size Sensor	3
16	AW01 0027	Photosensor - ON2530 CT	3
17	A376 1141	Upper Paper Feed Stay	1
18	A376 1319	Timing Belt - B60S2M98	1
19	A376 1292	Front Timing Pulley	1
20	A376 1145	Front Bracket - Pick-up Roller	1
21	A376 1311	Rear Pick-up Roller	1
22	A376 1283	Pick-up Roller	1
23	A376 1149	Pick-up Relay Roller Bracket	1
24	A376 1147	Original Sensor Bracket	1
25	A376 5751	Sensor Harness	1
26	AW02 0021	Photointerruptor - 175487-3	1
27	A376 1245	Entrance Original Guide	1
28	A376 1331	Original Pressure Shaft	1
29	A376 1363	Front Lever - Original Stopper	1
30	A376 1347	Original Pressure Arm	3
31	A376 1355	Original Stopper Arm	1
32	A376 1255	Original Stopper	1
33	A376 1257	Spacer - M4x6x6	2
34	A376 1265	Pressure Spring	1
35	A376 1335	Release Spring	3
36	A376 1264	Pressure Spring	1
37	A376 1343	Original Pressure Roller	3
39	A376 3541	Solenoid Cushion	1
40	5446 2824	Screw - Duplex Guide Plate	1
42	A376 1254	Feed Roller Guide	2
43	5422 1737	Shaft	1
101	1105 0229	Clamp	
102	0314 0060B	Philips Pan Head Screw - M4x6	
103	0720 0040B	Retaining Ring - M4	
104	0313 0100B	Philips Pan Head Screw - M3x10	
105	0313 0060B	Philips Pan Head Screw - M3x6	
106	0574 0050E	Hexagon Headless Set Screw - M4x5	
107	0951 3006B	Philips Screw With Flat Washer-M3x6	
108	0632 0100	Parallel Pin - M2x10	
109	0720 0030B	Retaining Ring - M3	
110	0344 0080F	Philips Truss Head Screw - M4x8	
111	0414 0082B	Binding Self Tapping Screw - M4x8	

4. ORIGINAL FEED SECTION 3 (A376)



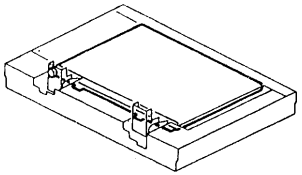


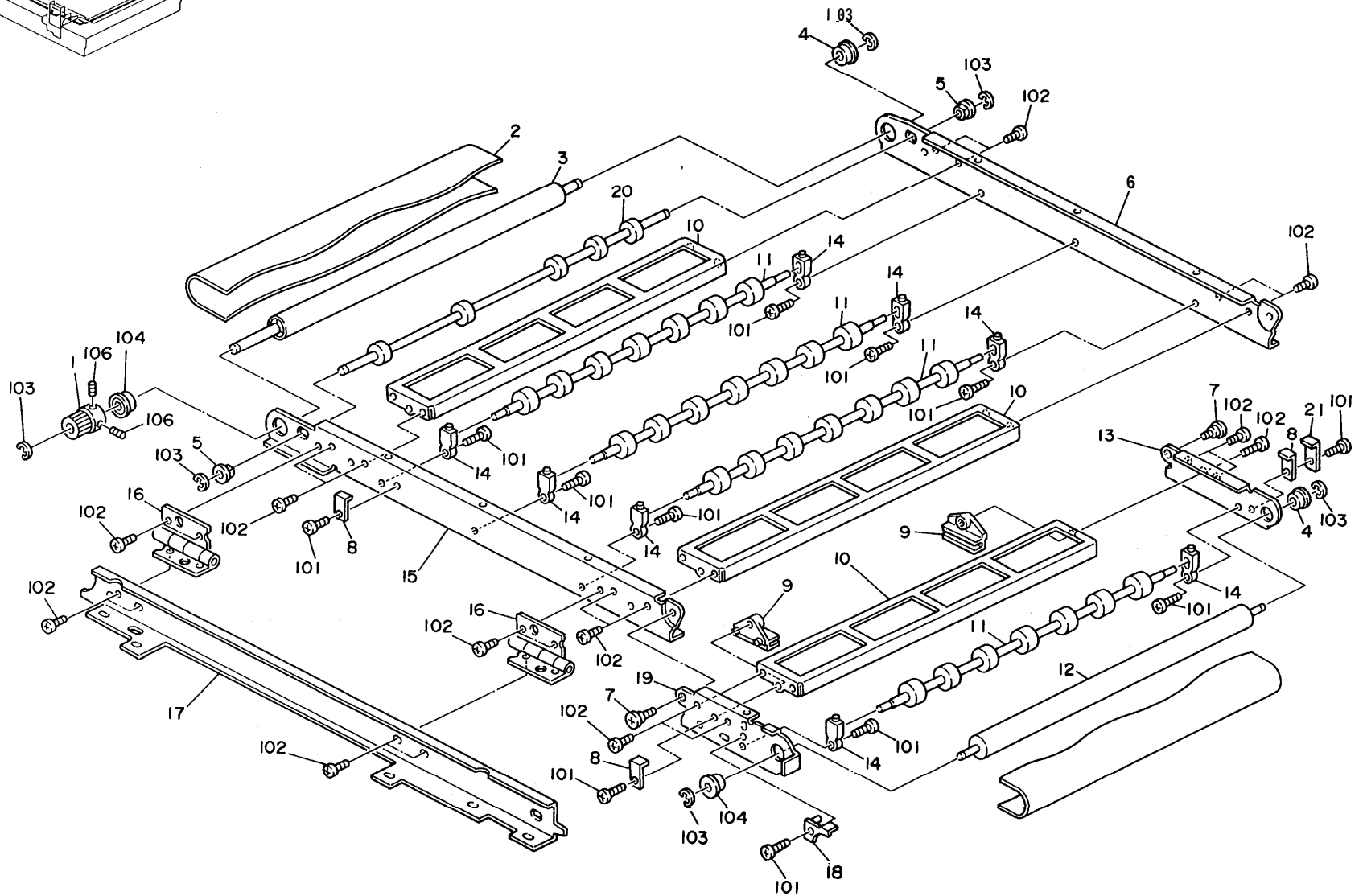
4.ORIGINAL FEED SECTION 3 (A376)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A376 1427	Feed-in Clutch	1
2	A376 1553	Timing Belt - B60S3M144	1
3	A376 1432	Gear - Z46	1
4	A376 1623	Timing Belt - B60S2M186	1
5	A376 1419	Timing Pulley - 22Z/23Z	1
6	A376 4131	Cushion - T1	3
7	A376 4137	Cushion Collar	3
8	A376 1121	Rear Side Plate	1
9	A376 1415	Feed Roller Drive Shaft	1
10	A376 1457	Feed Roller Driven Shaft	1
11	5215 2621	Snap Ring - M6	5
12	A376 1445	Feed Roller	2
13	A376 1447	Middle Feed Roller	1
14	A376 1465	Feed Roller Bushing	1
15	A376 1467	Feed Roller Pressure Spring	1
16	A376 1461	Feed Roller Bushing	1
17	A376 1545	Idle Roller	1
18	A376 1160	Inner Separation Guide	1
19	A376 1197	Left Bracket - Paper Size Sensor	1
20	AW01 0027	Photosensor - ON2530 CT	2
21	A376 1193	Registration Sensor Bracket	1
22	A376 1137	Magnet Catch Bracket	1
23	A376 1134	Safety Switch Bracket	1
24	A376 1589	Encoder Shaft	1
25	A376 1597	Encoder Bracket	1
26	AW02 0021	Photointerruptor - 175487-3	2
27	A376 1585	Encoder	1
28	5206 2686	Snap Ring	1
29	H014 2131	Bushing - M4	1
30	A376 1593	Encoder Arm	1
31	A376 1549	Timing Pulley - 60Z/20Z	1
32	A376 1195	Registration Sensor Bracket	1
33	A376 1115	Front Side Plate	1
34	5053 0223	Bushing - 8mm	1
35	A376 1423	Timing Belt - B60S2M126	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	A376 1187	Separation Guide Mylar	1
101	0313 0100B	Philips Pan Head Screw - M3x10	
102	1105 0328	Harness Clamp - ES-0505	
103	0720 0030B	Retaining Ring - M3	
104	0720 0060B	Retaining Ring - M6	
105	0720 0040B	Retaining Ring - M4	
106	0314 0060B	Philips Pan Head Screw - M4x6	
107	0740 3008	Ball Bearing - 8x22x7	
108	0742 3808	Ball Bearing - 8x16x5	
109	0632 0120	Parallel Pin - M2x12	
110	0574 0050E	Hexagon Headless Set Screw - M4x5	
111	1204 2367	Microswitch - 250VAC/0.1A	
112	0313 0140B	Philips Pan Head Screw - M3x14	
113	1105 0310	Wire Clamp	

5. TRANSPORT SECTION (A376)



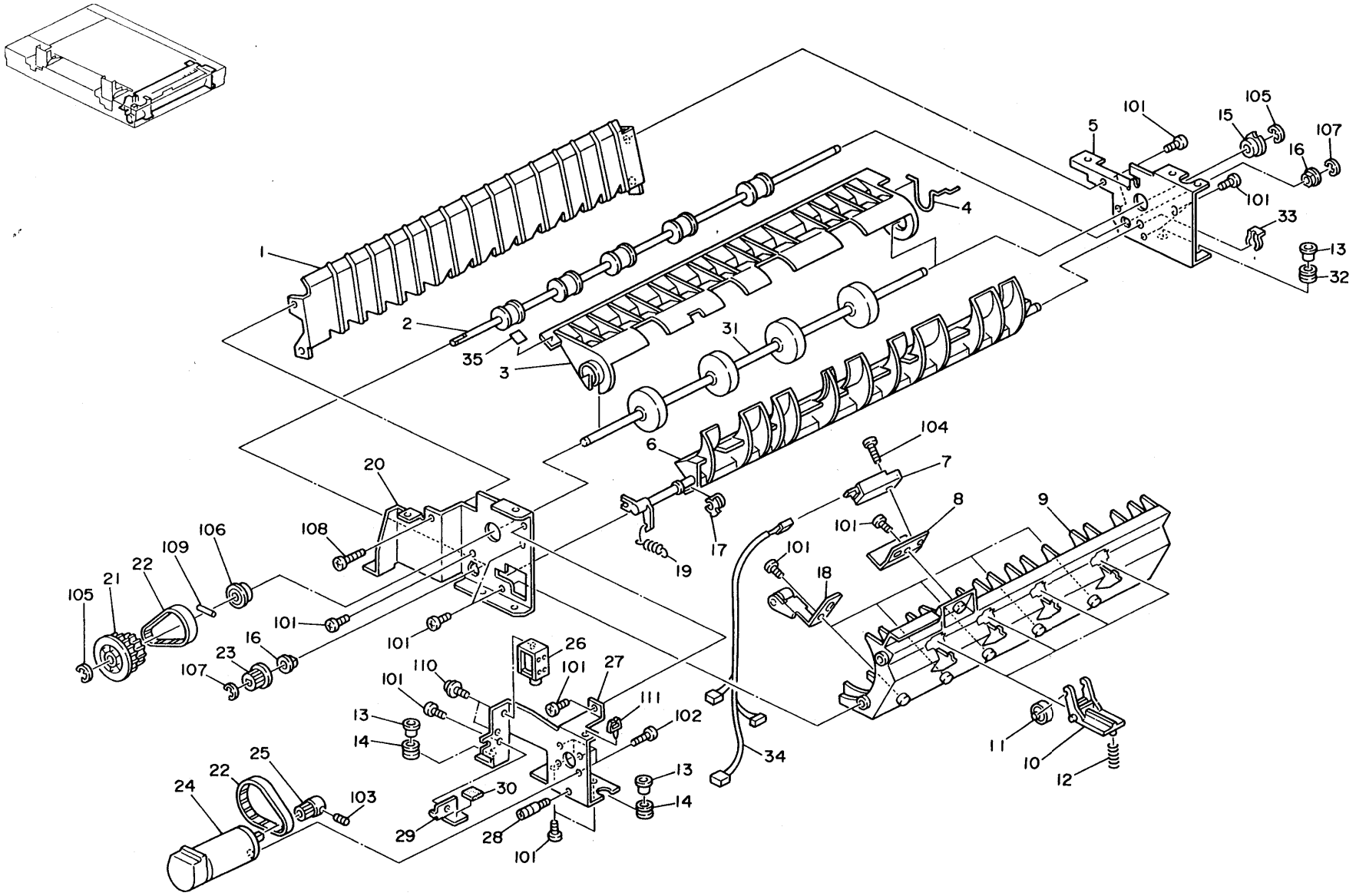


5.TRANSPORT SECTION (A376)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A376 2521	Timing Pulley - 20Z	1
2	A376 2195	x/o MB 1	1
2	A376 2196	Transport Belt	1
3	A376 2091	Belt Drive Roller	1
4	A422 1078	Bushing - 6x12x4mm	2
5	5053 0447	Bushing - 6mm	2
6	A376 2117	Front Side Plate	1
7	AA14 3062	Shoulder Screw - M4	2
8	A376 2155	Transport Unit Upper Stopper	3
9	A376 2147	Transport Belt Guide	2
10	A376 2128	Transport Stay	3
11	A376 2096	Belt Pressure Roller	3
12	A376 2132	Belt Driven Roller	1
13	A376 2152	Front Tension Bracket	1
14	A376 2163	Presure Roller Bushing	8
15	A376 2125	Rear Side Plate	1
16	A376 2211	Transport Unit Hinge	2
17	A376 4121	Rear Frame	1
18	A376 2157	Transport Unit Rear Stopper	1
19	A376 2156	Rear Tension Bracket	1
20	A376 2092	Belt Support Roller	1
21	A376 2158	Stopper Spacer	1
22	A376 2097	Belt Pressure Roller - Learge	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0314 0080B	Philips Pan Head Screw - M4x8	
102	0314 0060B	Philips Pan Head Screw - M4x6	
103	0720 0040B	Retaining Ring - M4	
104	0742 3808	Ball Bearing - 8x16x5	

6. INVERTER AND EXIT SECTION (A376)

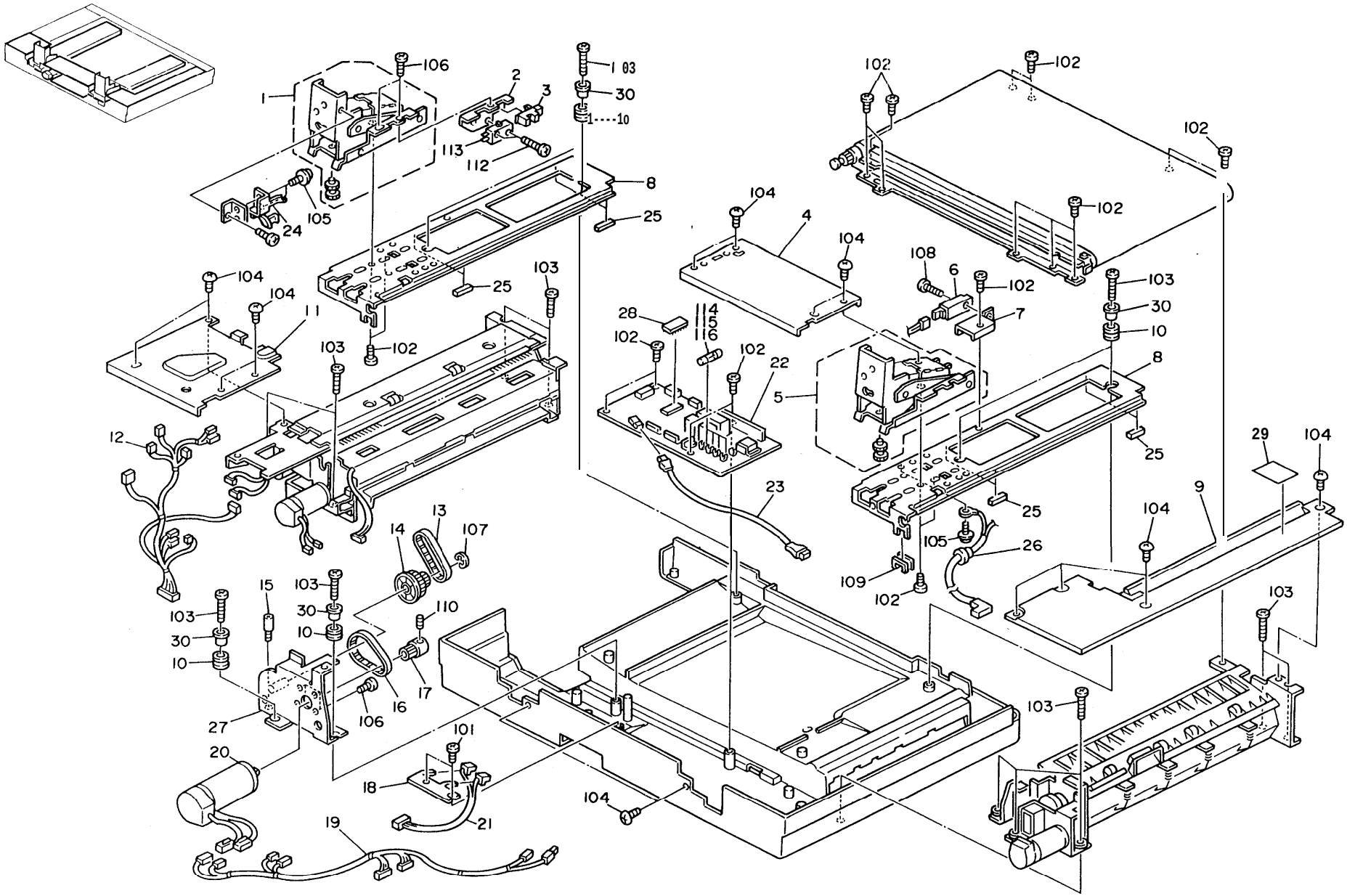


6.INVERTER AND EXIT SECTION (A376)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A376 3145	Inverter Guide Plate	1
2	A376 3126	Feed-out Roller	1
3	A376 3137	Inverter Guide	1
4	A376 3537	Inverter Guide Spring	1
5	A376 3111	Front Side Plate	1
6	A376 3142	Inverter Pawl	1
7	AW01 0027	Photosensor - ON2530 CT	1
8	A376 3161	Sensor Bracket	1
9	A376 3147	Upper Feed-out Guide	1
10	A376 3154	Inverter Roller Arm	4
11	A376 3153	Lower Driven Roller	4
12	A376 3611	Feed-out Roller Spring	4
13	A376 4137	Cushion Collar	3
14	A376 4132	Cushion - T1,6	2
15	5420 4860	Bushing - 8mm	1
16	5053 0447	Bushing - 6mm	2
17	A376 3172	Inverter Pawl Bushing	1
18	A376 3211	Feed-out Driven Roller	5
19	A376 3612	Inverter Lever Spring	1
20	A376 3121	Rear Side Plate	1
21	A376 3515	Timing Pulley - 48Z/22Z	1
22	A376 3598	Timing Belt - B40S2M152	2
23	A376 3516	Timing Pulley - 21Z	1
24	AX06 0092	DC Motor - DC24V 19W	1
25	A376 3532	Timing Pulley - 18Z	1
26	A376 3530	Inverter Solenoid	1
27	A376 3512	Feed-out Motor Bracket	1
28	A409 1150	Spring Anchor	1
29	A376 3531	Solenoid Stopper	1
30	A376 3541	Solenoid Cushion	1
31	A376 3125	Inverter Roller	1
32	A376 4131	Cushion - T1	1
33	5447 2681	Snap Ring	1
34	A376 5753	Feed-out Harness	1
35	A054 2977	Decal - Vertical Transport Guide	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0314 0060B	Philips Pan Head Screw - M4x6	
102	0313 0060B	Philips Pan Head Screw - M3x6	
103	0574 0050E	Hexagon Headless Set Screw - M4x5	
104	0313 0100B	Philips Pan Head Screw - M3x10	
105	0720 0060B	Retaining Ring - M6	
106	0742 3808	Ball Bearing - 8x16x5	
107	0720 0040B	Retaining Ring - M4	
108	0314 0200B	Philips Pan Head Screw - M4x20	
109	0633 0160E	Pin - 3x16mm	
110	0951 3004B	Philps Screw With Flat Washer -M3x4	
111	1105 0199	Clamp	

7. ELECTRICAL SECTION (A376)

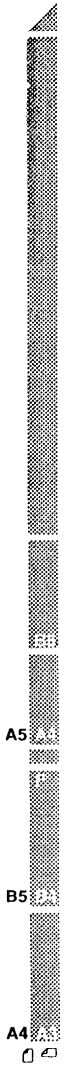
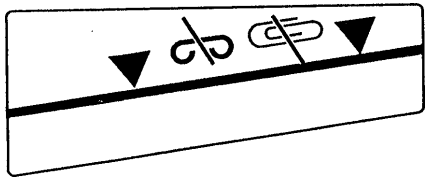
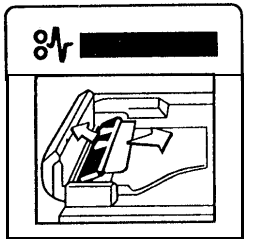
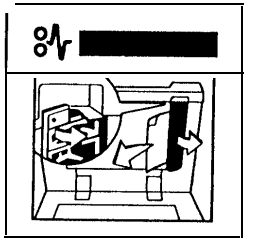
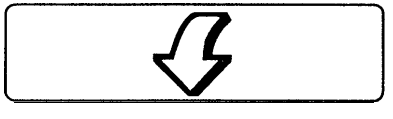
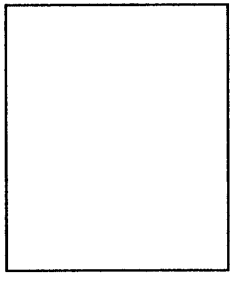


7.ELECTRICAL SECTION (A376)

Index No.	Part No.	Description	Q'ty Per Assembly
1	A376 4160	Left Hinge	1
2	A376 4117	Reset Switch Bracket	1
3	AW02 0021	Photointerruptor - 175487-3	1
4	A376 4646	Lower Middle Cover	1
5	A376 4190	Right Hinge	1
6	AW01 0027	Photosensor - ON2530 CT	1
7	A376 4115	Feed-out Sensor Bracket	1
8	A376 4111	Hinge Stay	2
9	A376 4621	Lower Exit Cover	1
10	A376 4132	Cushion - T1,6	6
11	A376 4641	Left Lower Cover	1
12	A376 5752	Solenoid Harness	1
13	AA04 3235	Timing Belt - B60S3M201	1
14	A376 2524	Timing Pulley - 60Z/20Z	1
15	A376 2514	Joint Stud	1
16	AA04 3245	Timing Belt - B60S2M160	1
17	A376 1615	Timing Pulley - 22Z	1
18	A376 4119	Led Bracket	1
19	A376 5754	Motor Relay Harness	1
20	AX06 0092	DC Motor - DC24V 19W	1
21	A376 5757	LED Harness	1
22	A376 5560	Main Board	1
23	AW03 0032	Optical Fiber	1
24	A376 4916	Reset Switch Lever	1
25	5446 1665	Rubber Pad - Exposure Glass	8
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